

# *FLEXCART*

## *Header Transport*
## *44FT & 48FT*

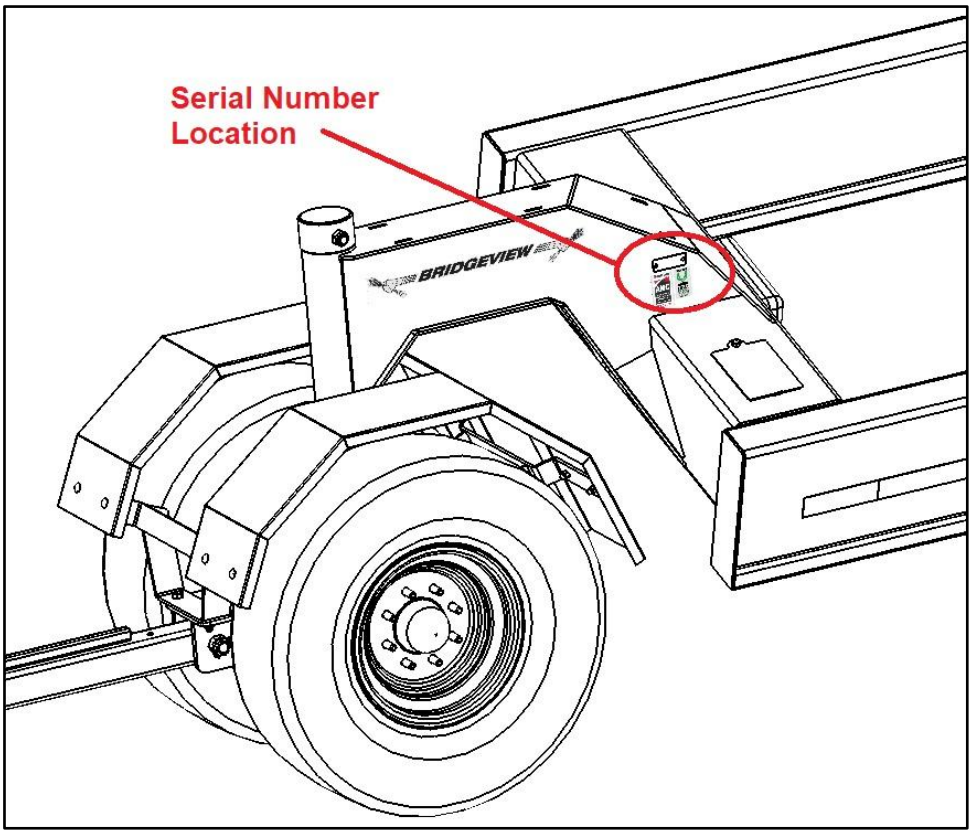
## *Operator's Manual*

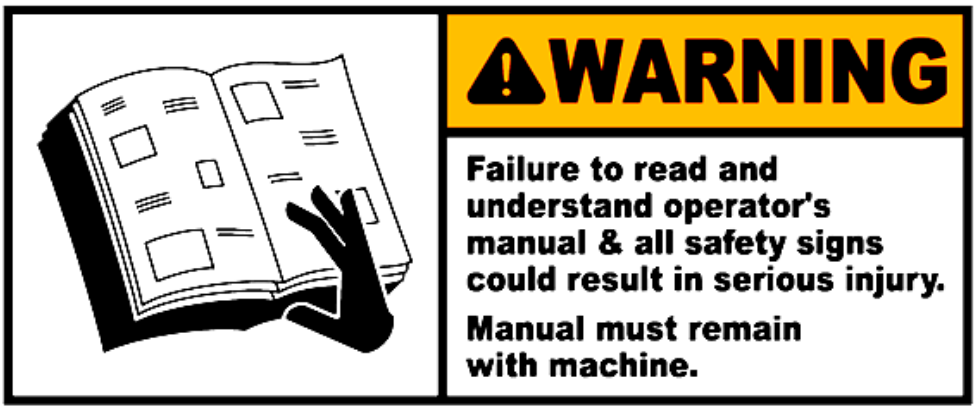
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The Serial Number is located the front gooseneck.

| **Your Authorized Dealer** |
| --- |
| **Your Serial Number** |



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# OPERATION MANUAL

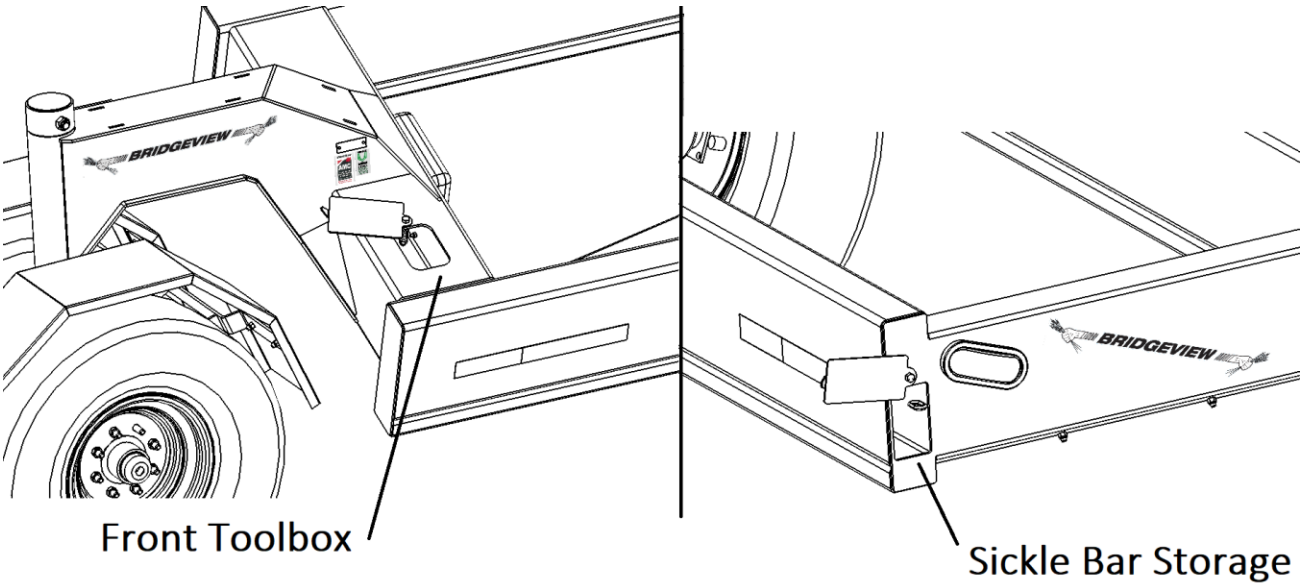
## Introduction

The Flexcart 44 is a 44ft long trailer designed to safely and securely transport today's large combine headers on the road. It is designed to handle headers up to 42 ft cutting width and up to 14700 lb.

The Flexcart 48 is a 48ft long trailer designed to safely and securely transport even larger combine headers on the road. It is designed to handle headers up to 50 ft cutting width and up to 14700 lb.

The Flexcart Header Transport features two storage compartments. One is located at the front beside the gooseneck. This is available for tool & strap storage. The door can be pulled upward by the handle, then rotated for access.

The other compartment is located at the back corner. It allows for spare sickle bars to be slid inside the trailer frame rails. These should be tied to the provided hook to prevent them from sliding.



# Safety Precautions

**The following safety precautions MUST be followed to ensure safe operation of the Flexcart Header Transport.**

- Fully read through and understand this document.
- Special care is required when transporting this equipment on public roads. Follow all local regulations.
- Ensure that the tow vehicle is adequate for the weight towed.
- Check the trailer brakes before each trip. There is significant risk of jackknifing the front axle if the trailer brakes are not functioning properly.
- Always ensure that the header is securely connected to the trailer before moving.
- Always perform a walk-around before each trip to check the important components as laid out in the remainder of this document
- When loading and unloading the header, make sure that no one is near or under the header, or between the combine and the trailer. There are many potential hazards and pinch points. It is best to stay clear until the connection / disconnection is complete.

# Loading the Header

There are multiple header adaptor kits available, depending on the specific header being loaded. Shorter headers can be mounted on longer trailers, but not vice versa.

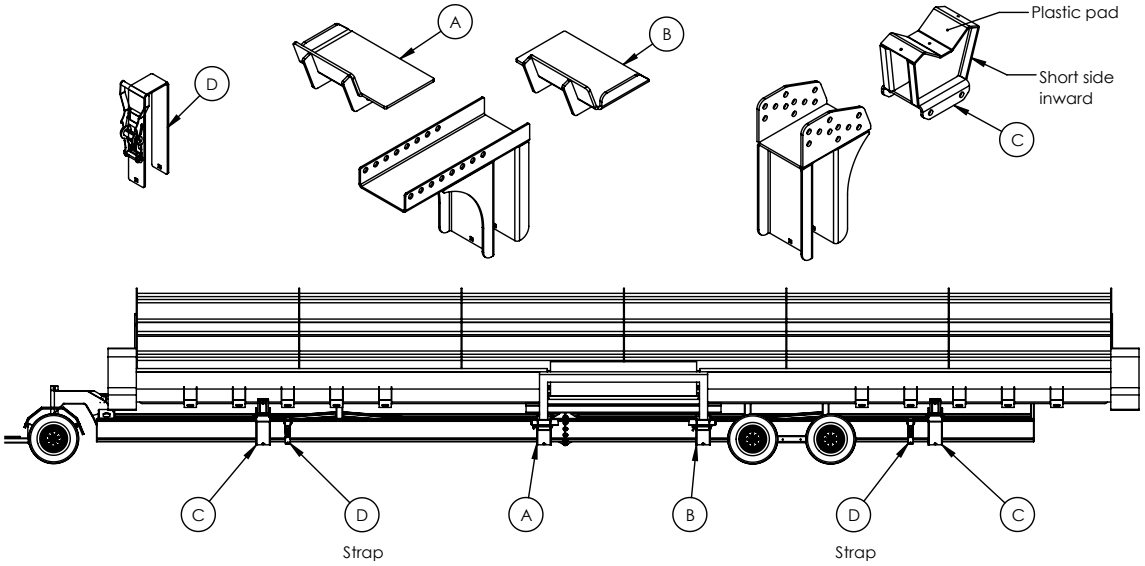
| | TRAILER | KIT # |
|---|---|---|
| **John Deere**<br>*HD50R, HD50F* | 48 FT | 35028 |
| **MacDon**<br>*FD1 Series* | 48 FT | 35029 |
| **Geringhoff**<br>*Truflex 45* | 48 FT | 34346 |
| **K-Hart**<br>*Raptor 42* | 44 FT | 35974 |
| **Shelbourne Reynolds**<br>*XCV42* | 48 FT | 36902 |

*Other headers may fit, but have not been verified. Contact the factory for other options.*

The instructions below are specific to a John Deere HD50 Draper Header. Other models may be slightly different, but the overall concept is very similar. Adjust as necessary to match the specific header being loaded.

## ***Saddle Adjustment***

The Flexcart Header Transport comes with several separate types of support brackets designed to work with 40 to 50 ft draper and flex draper headers. They are able to be slid along the length of the trailer to best fit the particular header being transported. This is done by loosening the bolt on each mount. They should be retightened when in the correct position.



To set the saddle locations:

- Park the trailer on a hard, flat location. Leave connected to the vehicle with the parking brake engaged.
- Drive the combine with header up to the low side of the trailer. Align the left side to just clear the trailer gooseneck.
- Drive forward until the cutter bar skid plates are over the far frame rail.
- Slowly lower the header until it just clears the trailer frame.

*A/B - Center Support Plates*

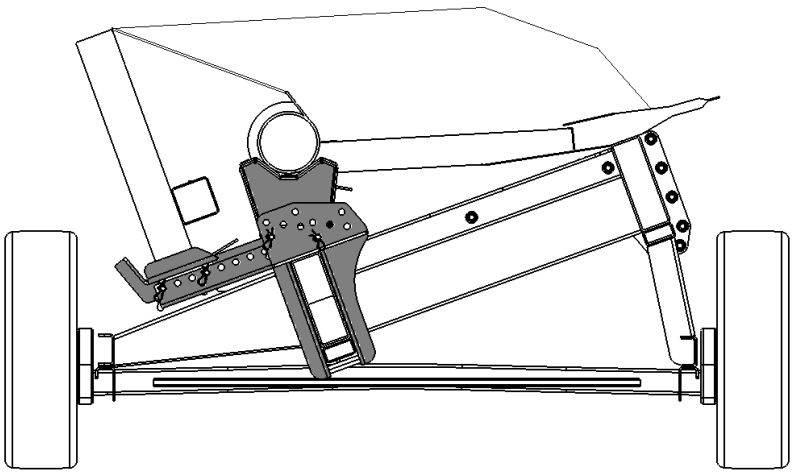
- Should be adjusted side to side to match the skid locations in the center frame of the header
- The bent lips should be to the outsides
- Adjust the width so that the cutter bar skid plates rest firmly on the far frame. This is done with the two bent pins.

*C – Pipe Supports*

- Adjust so that the plastic pad will catch the large pipe running lengthwise on the header. Adjust side-to-side to be centered between two of the main support ribs. Make sure that the pipe support is located near to the tie-down location.
- Ensure that the supports are clear of any structure or mechanism on the underside of the header
- The header should rest on both the pipe supports and the center skid supports when the flex is relaxed

*D – Ratchet Supports*

- Adjust to align with tie-down points as indicated in the header manual. Make sure the tie down point is between the header supports, and also located near the outer pipe support.

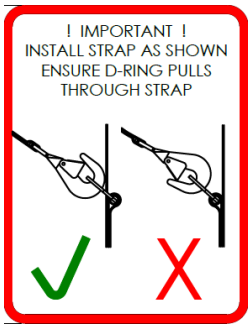


## ***Loading the Header***

Always follow the specific instructions as laid out in the header manual, but in general:

- Make sure the reel is fully down and in
- Fully retract the gauge wheels
- Make sure all guards and shields are properly closed and latched
- Slowly align and lower the header onto the frame. Make sure all of the supports are properly aligned as above.
- Disconnect the header from the combine as per the specific header instructions. DO NOT LOWER MORE THAN NECESSARY. This will put excess pressure on the trailer axles which may cause damage.
- ALWAYS ENSURE THAT NO ONE IS BETWEEN THE COMBINE AND THE TRAILER, OR UNDERNEATH EITHER DURING THIS PROCESS.

## ***Securing the Load***




- Strap the header down to trailer at the provided tie-down points and ratchet strap. Ensure that there are at least 2 wraps around the ratchet. **Check that the strap is oriented correctly so that the D-ring is pulling through the strap as shown. Otherwise, straps may become damaged.**
- Check all mounting brackets and straps for tightness. Replace any frayed or cut straps
- Periodically inspect the strap tension on longer trips. Adjust as required.
- Make sure all of the pins **and hairpins** for the header mounting brackets are in place

## ***Unloading the Header***

- Park the trailer on a hard flat surface. Leave connected to the tow vehicle with the parking brake engaged.
- Remove the tie down straps. They may be stored in the toolbox located inside the front beam of the trailer
- Connect to the combine as per the specific header manual
- Slowly raise the header off the trailer frame. Make sure nothing is catching or rubbing.

# Transportation

The Flexcart Header Transport can be safely towed on public roads, provided the following precautions are met. The trailer is considered a farm implement, and does not need to be licensed in most jurisdictions. Always comply with local regulations regarding transportation on public roads. Follow all local laws regarding lighting and marking.

## Weights and Dimensions

- The towing vehicle must be suitable for the weight being towed.
- Be aware of your size and weight. Adjust your driving accordingly.

| | 44 FT | 48 FT | Loaded * |
|---|---|---|---|
| Total Weight | 5800 lb | 5800 lb | 18000 lb |
| Length | 52’ | 57’ | 62’ |
| Width | 8’-6” | 8’-6” | 10’-3” |
| Height | 4’-0” | 4’-0” | 9’-4” |

*** Loaded dimensions will vary slightly depending on the exact header model transported. Numbers shown are based on a 50 ft flex header.**

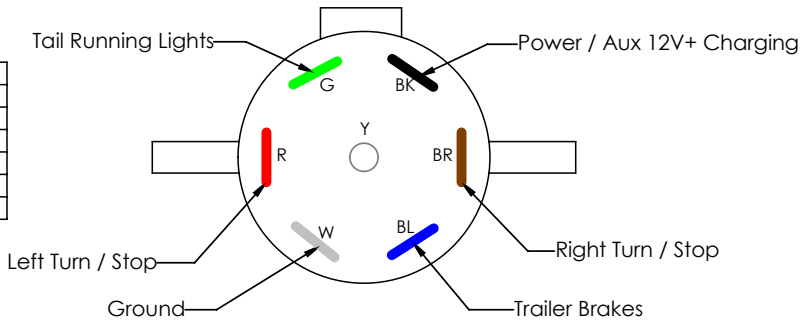
| Gross Vehicle Weight Rating (GVWR) | | | | |
|---|---|---|---|---|
| | S/N 26168 & UP | | S/N 26167 & BELOW | |
| Total | 22 500 lb | 10 230 kg | 20 500 lb | 9310 kg |
| Front Axle | 6500 lb | 2950 kg | 6500 lb | 2950 kg |
| Rear Axle #1 | 8000 lb | 3640 kg | 7000 lb | 3180 kg |
| Rear Axle #2 | 8000 lb | 3640 kg | 7000 lb | 3180 kg |

## *Lights and Marking*

- Tow vehicle must have a 7-blade trailer plug, or suitable adaptor
- Plug in lights and check for proper function and visibility.
- Ensure that the lights and reflective markers are clean, and visible from all sides

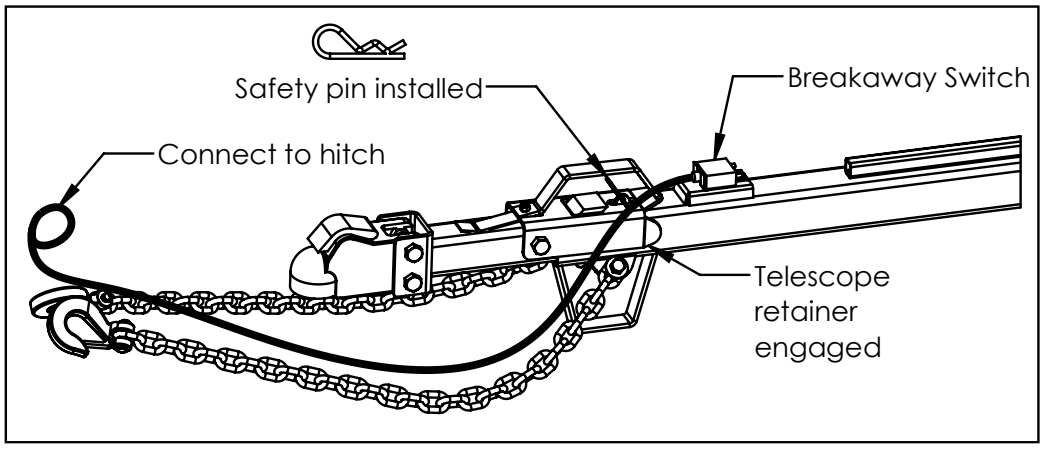
(View looking into back of plug)

| | |
|---|---|
| Yellow | AUX (Not Used) |
| White | Ground |
| Red | Left Turn / Stop |
| Green | Tail Lights |
| Black | +12V Power |
| Blue | Brakes |
| Brown | Right Turn / Stop |

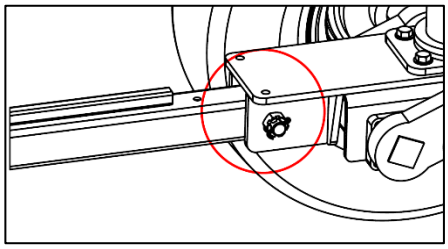


***Hitch and Safety Chain***

- The Flexcart features a telescoping hitch beam for ease of connection to the tow vehicle. To operate:




  - Remove the safety pin
  - Lift the handle and pull forward. The hitch should extend up to 14”
  - Connect the hitch to the tow vehicle
  - Back up until the telescope latches
  - Make sure the retainer is fully engaged, then **REINSTALL THE SAFETY PIN**
- The Flecart features a **2-5/16” ball hitch** with built-in safety latch. Ensure that the ball hitch is fully locked.
- Optional **pintle** and **clevis hitches** are available upon request
- ALWAYS ensure that the **safety chains** are properly connected to the tow vehicle. There should be enough slack to allow for turning, but not so much that the chain drags on the ground. The chains should be crossed under the hitch, and connected to a secure attachment point on the towing vehicle’s frame.
- Connect the **breakaway cable** to the tow chain in such a way that if the hitch comes disconnected in any way, the “key” will pull out and engage the trailer brakes.
- Connect the 7-pin plug.
- Make sure that the bolted connection between the dolly and the hitch pole is snug. The hitch should move up and down with light pressure, but have very little side to side movement. Tighten the castle nut as necessary.



***Wheels and Tires***

- Check tire pressure and wheel torque. Wheels must be retorqued soon after being towed for the first time. They should be periodically checked thereafter.

| *Wheel Torque Increment*<br>*First 50 km (30 mi) if empty*<br>*First 25 km (15 mi) if loaded*<br><br>** 160 ft-lb ** |
|---|

- Periodically inspect the tire treads for wearing, bulging, flat spots, etc. Tire issues are not covered by Bridgeview and must be dealt with by your local tire shop.

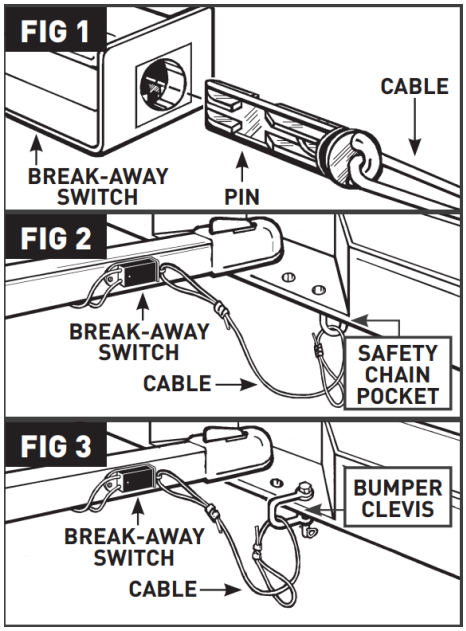
| | ***All S/N***<br>***Front Dolly Axles*** | ***S/N 26168 & UP***<br>***Rear Axles*** | ***S/N 26167 & BELOW***<br>***Rear Axles*** |
|---|---|---|---|
| **Tires** | ST235/80 R16<br>10 ply | ST235/80 R16<br>14 ply | ST235/80 R16<br>10 ply |
| **Rims** | 16x6, 8 on 6.5” | 16x6, 8 on 6.5” | 16x6, 8 on 6.5” |
| **Axles** | 6500 lb Torflex | 8000 lb Torflex | 7000 lb Torflex |
| **Tire Rating** | 3640 lb | 4000 lb | 3640 lb |
| **Tire Pressure** | 80 psi | 110 psi | 80 psi |

***Speed & Travel***

- This trailer features highway axles, tires, and hubs and is suitable for highway speeds.
- The trailer features electric brakes on the two rear axles. These should be connected to the tow vehicle and should be tested to ensure they are working.
- Regardless of the rating, the trailer should only be pulled at a speed which is safe for the current conditions. Rough roads, inclement weather, cross winds, and other factors will lower the safe travel speed. Adjust accordingly.
- The loaded trailer has a high center of gravity. This, combined with the dolly-style front axle, means that the trailer will be more prone to tipping over during high-speed cornering. Sharp turns should be taken with caution.
- The trailer has a long rear overhang, especially when loaded. This results in a large amount of tail swing which must be accounted for when turning.
- Periodically check the tie-down straps. Adjust as necessary. Check that the load has not shifted.

***Brakes***

- The trailer features electric drum brakes on the two rear axles. The towing vehicle **MUST HAVE** a functioning trailer brake controller.
- The trailer features an electric breakaway kit to activate the trailer brakes in the case of the trailer separating from the towing vehicle. Tie the breakaway cable securely to the tow vehicle, and plug the other end into the switch. *** Make sure this is plugged in before moving. When it is removed, the brakes will activate.**
    - The breakaway switch will only activate when the trailer is plugged into the tow vehicle. It will not act as a parking brake on a slope for example. Wheels should be chocked as necessary when the trailer is disconnected.

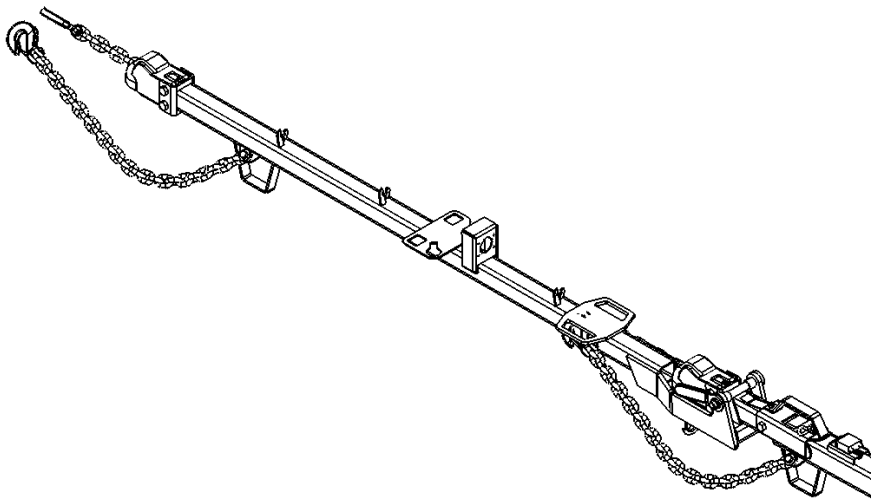



- Make sure that the breakaway battery is fully charged. Press the button on the side of box. A green light indicates full charge. A red light indicates low charge. Plugging the trailer plug into a vehicle will charge it (approximately 20 minutes for full charge). An amber light will show while the battery is connected to a vehicle.
    - The battery charger may drain the vehicle's battery when the vehicle is turned off. To determine if this is the case, look for the amber light on the side of the breakaway battery kit. To protect the vehicle's battery, the trailer should be unplugged if left connected overnight.
- Check that the brakes are functioning properly before each trip. Slowly drive forward, then apply the brakes. They should apply just before the towing vehicle's brakes, but not so early that they tug on the vehicle, or lock up. Adjustments should be made using the vehicle's brake controller.

# Optional Hitch Extension

The optional Flexcart hitch extension provides an additional 7 feet of clearance to ensure adequate auger clearance when towing behind a combine. **The auger must be folded in when towing a Flexcart with the hitch extension.**

The hitch extension **is not compatible with the trailer brake system** used on a Flexcart Header Transport. The hitch extension should be removed from the hitch prior to use at highway speeds. The breakaway cable for the trailer brakes should be tied down securely to prevent damage to the brake system.



| | |
|---|---|
| **Optional Flexcart Hitch Extension** | **35027** |

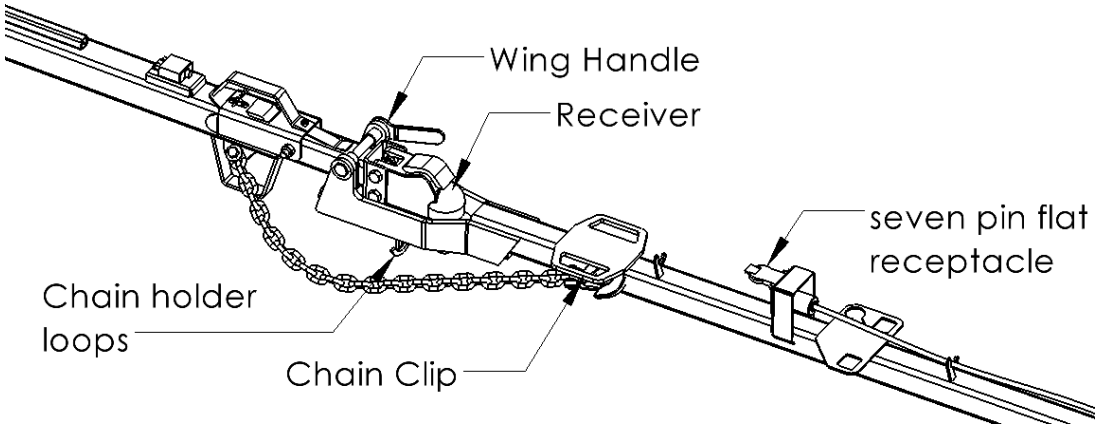
The hitch extension comes with three optional configurations for towing, depending on the hitch setup of the Flexcart trailer. One of these kits must be selected alongside the base hitch extension.

| | |
|---|---|
| **Optional Hitch Extension Ball To Ball Kit**<br>*2-5/16" Ball to 2-5/16" Ball* | **35028** |
| **Optional Hitch Extension Pintle To Pintle Kit**<br>*3" Pintle to 3" Pintle* | **35029** |
| **Optional Hitch Extension Ball to Pintle Hitch Kit**<br>*2-5/16" Ball to 3" Pintle* | **35252** |

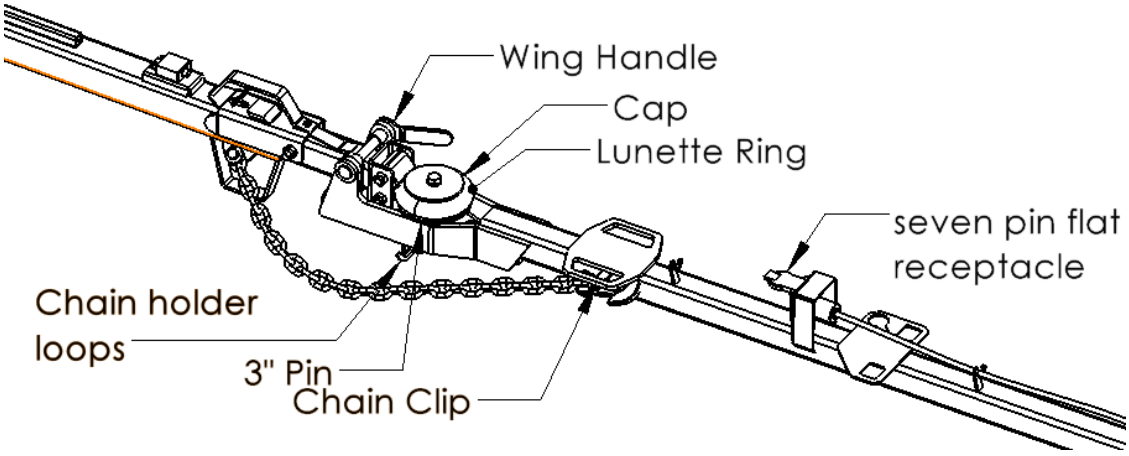
An optional kit is available to mount to the rear end of John Deere X9 combines. This gives a towing location for either a ball hitch or pintle hitch, which the hitch extension will connect to.

| | |
|---|---|
| **X9 Ball Hitch Adaptor** | **35030** |
| **X9 Pintle Hitch Adaptor** | **35031** |

The hitch extension with ***ball hitch*** option, is attached to a Flexcart Header Transport by inserting the ball into the trailer's ball receiver and securing it using the provided 3/4" x 7" bolt and wing handle nut (34994). The safety chains are then run through the chain holder loops, and attached to the chain clip. The electrical wiring for the trailer is then plugged into the seven-pin receptacle on the hitch extension to run power to the lights.

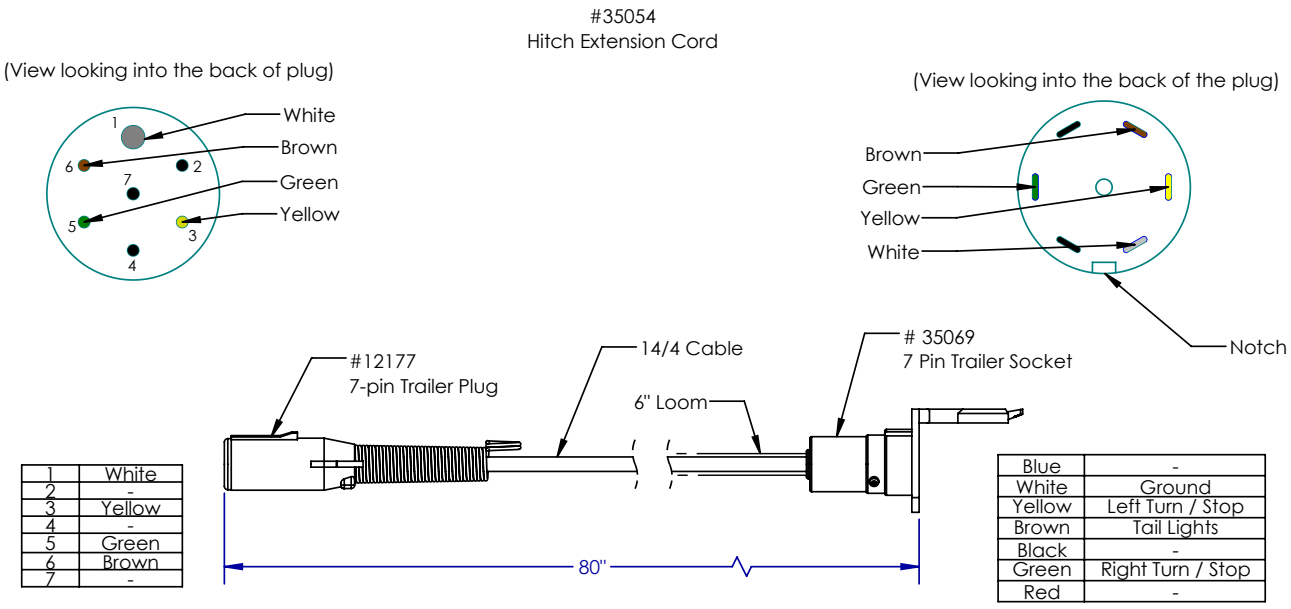



The hitch extension with ***pintle hitch*** option (below), is attached to the Flexcart by inserting the 3" pin into the trailer's lunette ring and securing it using the provided cap, 5/8" lock washer, 5/8" x 1-1/4" bolt, 3/4" x 7" bolt and wing handle nut (34994).



ALWAYS ensure that the **safety chains** are properly connected to the tow vehicle. There should be enough slack to allow for turning, but not so much that the chain drags on the ground. The chains should be crossed under the hitch, and connected to a secure attachment point on the towing vehicle's frame.

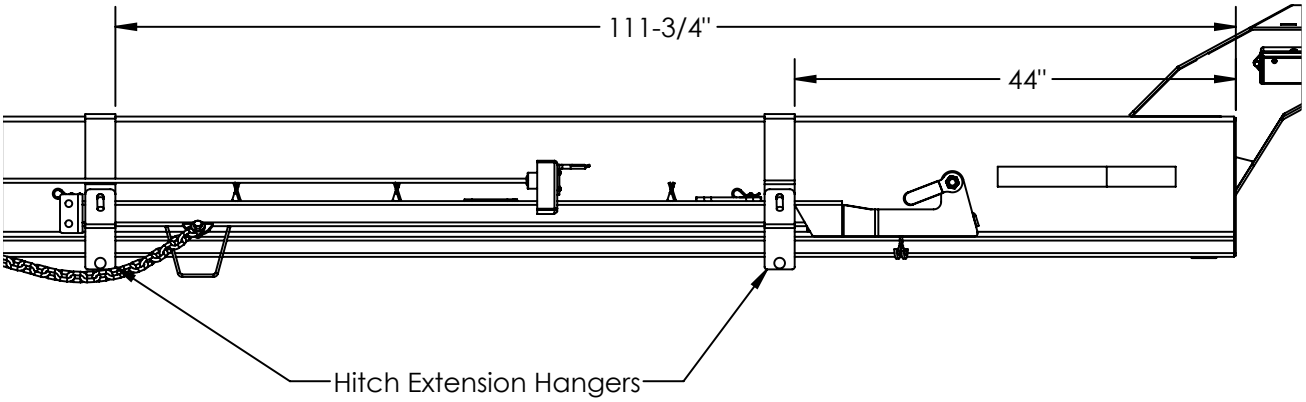
Connect the seven pin plug to the towing vehicle and check that the lights are working properly.



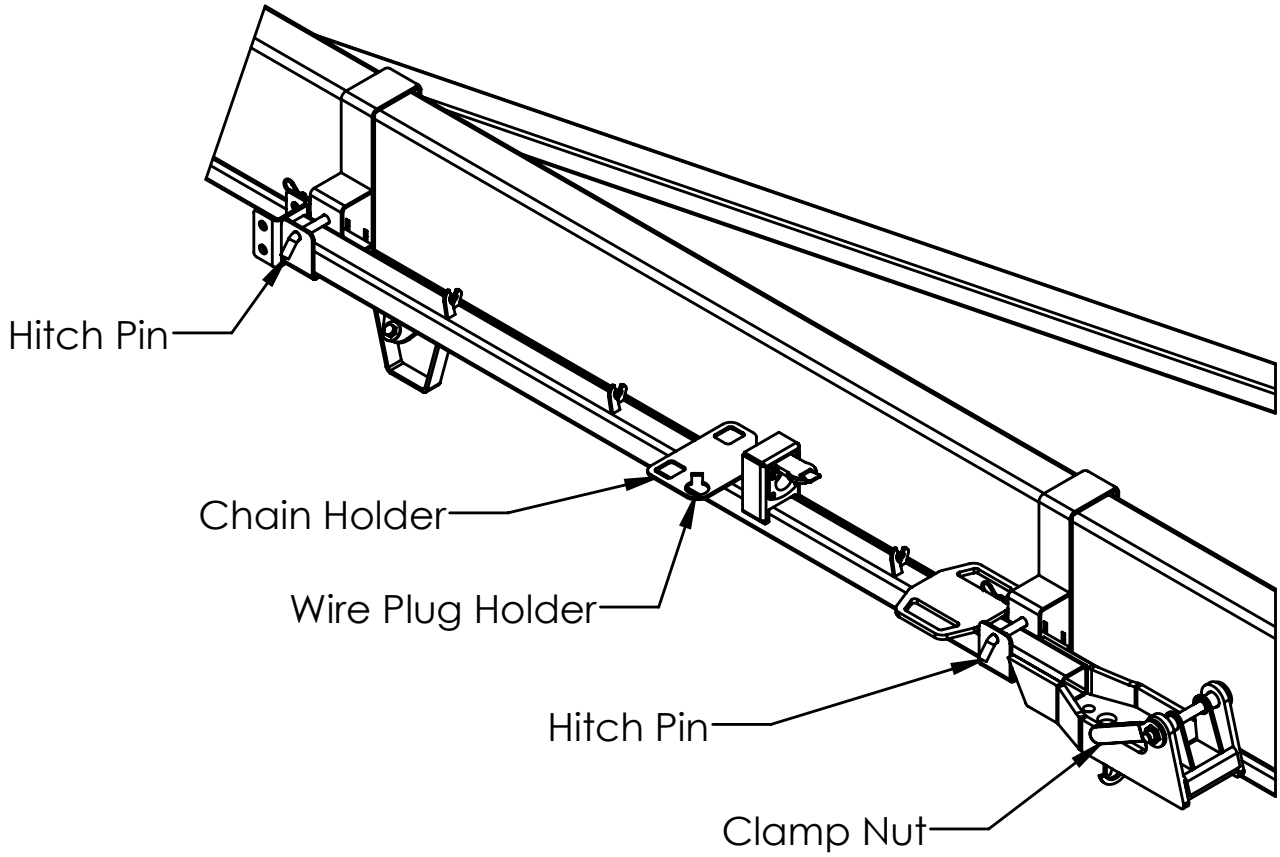

| | |
|---|---|
| 1 | White |
| 2 | - |
| 3 | Yellow |
| 4 | - |
| 5 | Green |
| 6 | Brown |
| 7 | - |

| | |
|---|---|
| Blue | - |
| White | Ground |
| Yellow | Left Turn / Stop |
| Brown | Tail Lights |
| Black | - |
| Green | Right Turn / Stop |
| Red | - |

When not in use, the hitch extension is stored on the right ("uphill") tube rail of the Flexcart Header Transport as shown below. The trailer can be used with the hitch extension stored in this position. The hangers are installed at the shown location on the right tube rail with 1/2" x 5-1/2" carriage head bolts and nylon lock nuts.

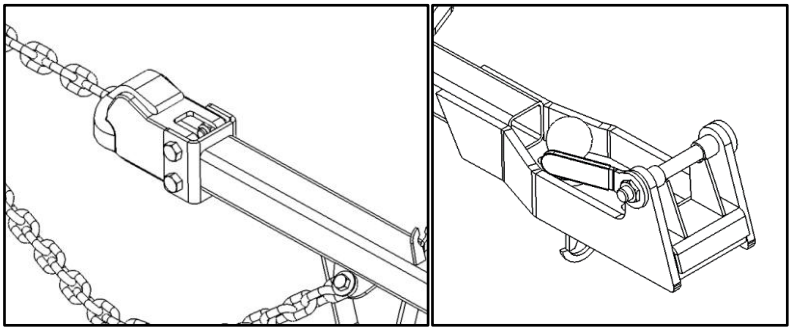



The Hitch Extension is then placed in the hangers and secured in place using the hitch pin. The safety chains and hitch extension electrical wiring are secured in their holders. Make sure the clamp nut is tightened so it can't rattle loose.



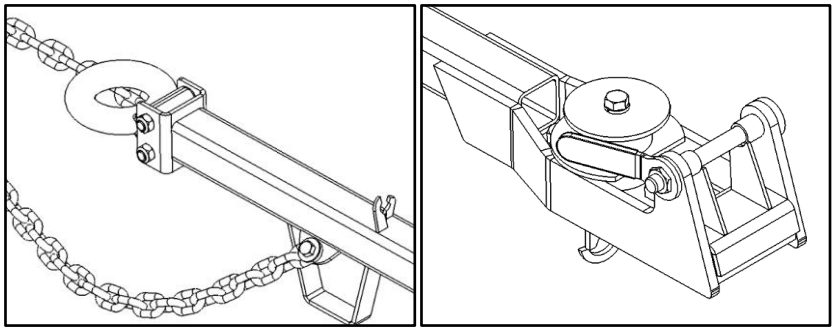
### *Optional Hitch Extension – 2-5/16" Ball Hitch Kit (# 35028)*

This kit transitions from a 2-5/16" ball receiver on the trailer to a 2-5/16" ball on the towing vehicle. It must be installed on the hitch extension kit #35027.



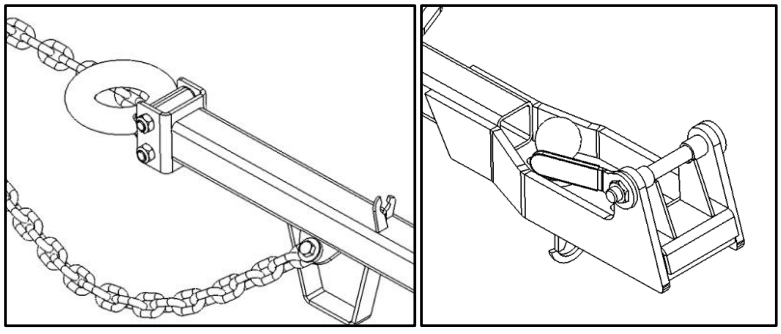
### *Optional Hitch Extension – 3" Pintle Hitch Kit (#35029)*

This kit transitions from a 3" lunette ring on the trailer to a pintle hitch on the towing vehicle. It must be installed on the hitch extension kit #35027.



### *Optional Hitch Extension – Ball to Pintle Hitch Kit (#35252)*

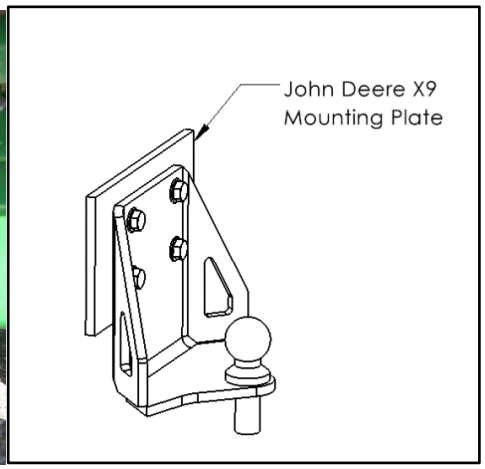
This kit transitions from a 2-5/16" ball receiver on the trailer to a pintle hitch on the towing vehicle. It must be installed on the hitch extension kit #35027.



### *Optional X9 Ball Hitch Adaptor (#35030)*

The optional X9 ball hitch adaptor is used to add a 2-5/16” ball to the back of a John Deere X9 combine for towing a Flexcart Header Transport. This option is **only compatible with a John Deere X9 series combine**. The hitch adaptor is bolted onto the back of the combine. There is a mounting plate on the back axle, using 5/8” x 2” bolts, 5/8” stover lock nuts, and 5/8” washers.

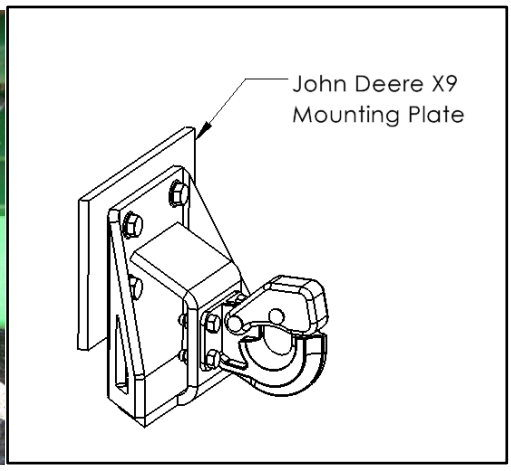



### *Optional X9 Pintle Hitch Adaptor (#35031)*

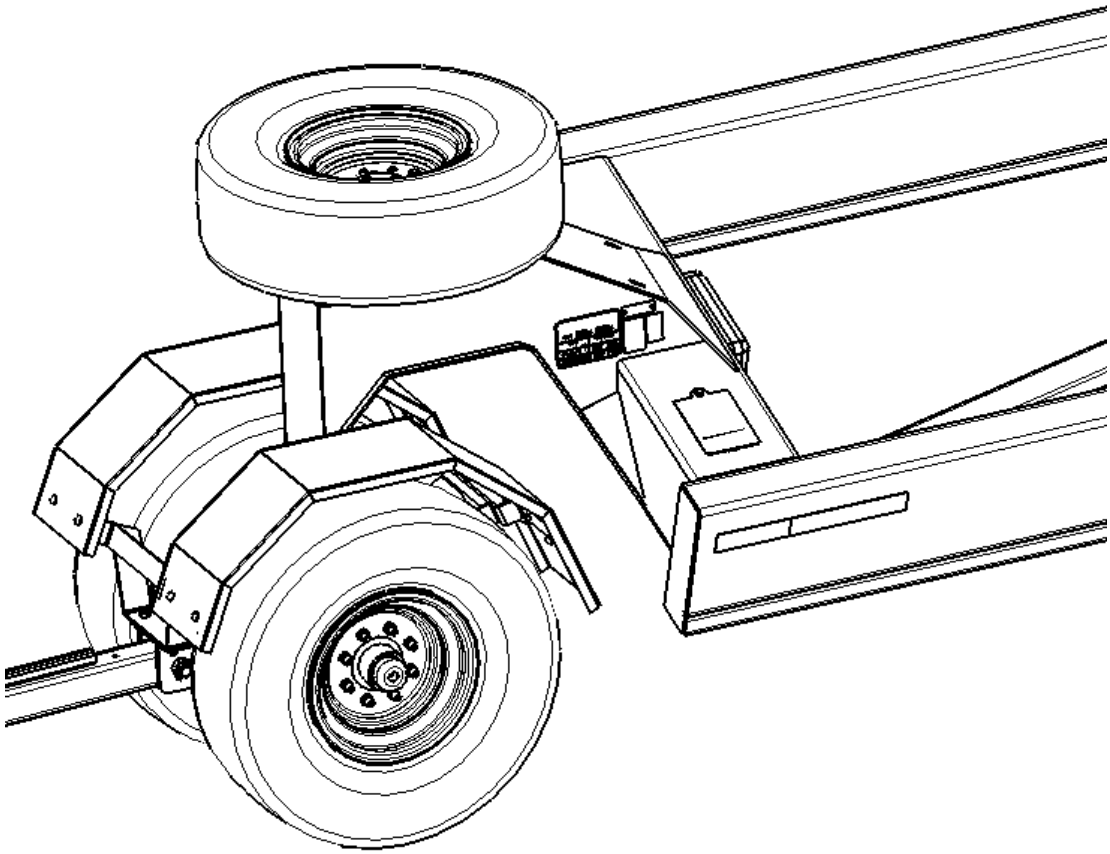
The optional X9 pintle hitch adaptor is used to add a 3” pintle hitch to the back of a John Deere X9 combine for towing a Flexcart Header Transport. This option is **only compatible with a John Deere X9 series combine**. The Hitch adaptor is bolted onto the back of the combine, there is a mounting plate on the back axle, using 5/8” x 2” bolts, 5/8” stover lock nuts, and 5/8” washers.



# Optional Spare Tire Holder

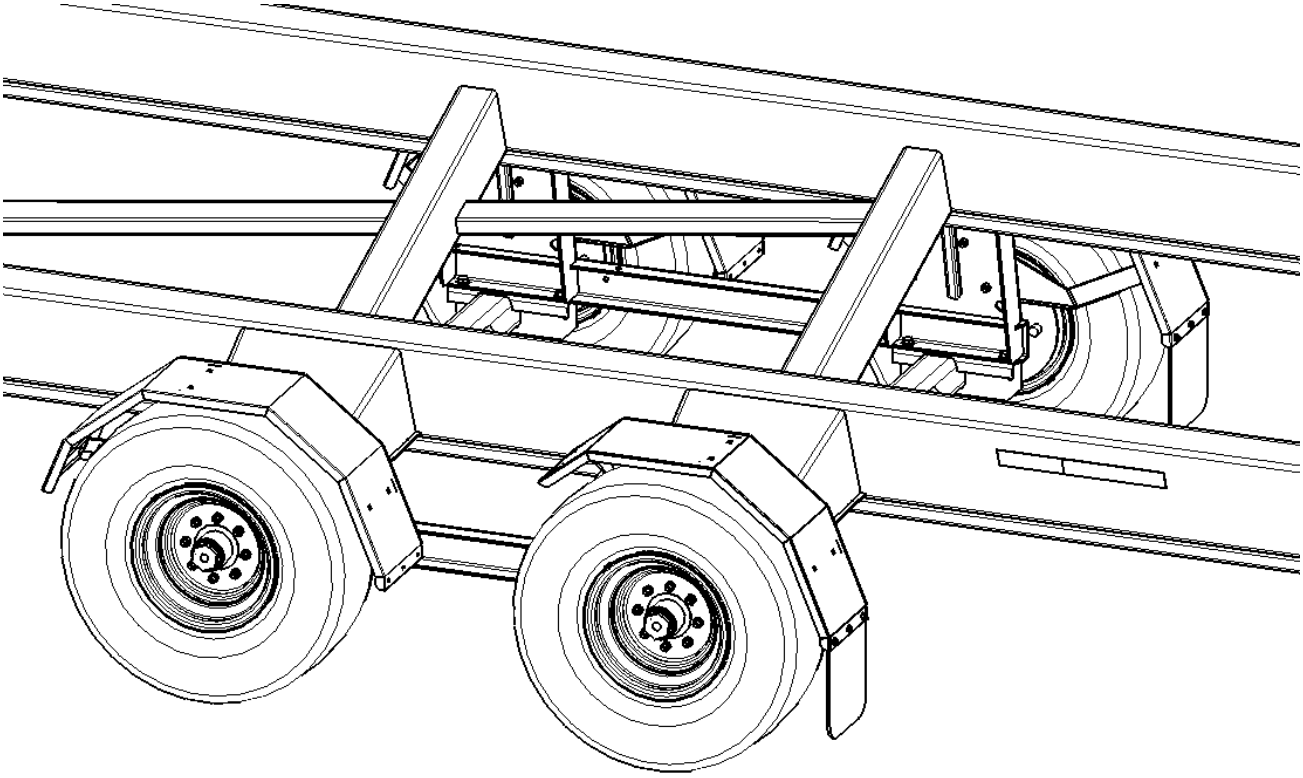
An optional spare tire holder is available, bolted to the top of the gooseneck. It comes with a 14-ply tire, which will fit either front or rear axle.



| Optional Spare Tire Holder | 36452 |
|---|---|

# Optional Rear Fenders and Mudflaps

An optional rear fender kit is available, with or without mudflaps. A mudflap kit is also available for the front dolly axle. Each mudflap kit contains 2 mudflaps. Up to 6 total mudflaps can be installed on the trailer.



| | |
|---|---|
| **Optional Rear Fender Kit**<br>Does not include mudflaps | **36805** |
| **Optional Mudflap Kit**<br>Fits rear axle fenders or front dolly axle | **36826** |

# Service & Maintenance

With proper service and maintenance, your Flexcart trailer will provide years of trouble-free operation. As is typical with other seasonal pieces of equipment, setting up for long term storage in the off season is critical for longevity. There are a few key areas that require special attention:

***Axles:***

- The Flexcart features Dexter or Lippert EZ-Lube axles. Lubricate as follows:
    - Remove the rubber plug inside the hub cap
    - Install a grease gun to the zerk inside. Apply grease until new grease begins to flow back through the bearings.
    - Rotate the hub slowly while applying grease
    - Wipe away excess grease, and reinstall the rubber cap
- Check all mounting bolts.
- Inspect the hub bearings. There should be minimal play in the hub. It should spin smoothly, with some resistance, but still easily by hand. Check for grease coming out of the inner seal.
- Full removal and inspection should be done at 20000 km (12000 miles).
- *Consult the Dexter or Lippert service manual:*

*https://www.dexteraxle.com/user_area/content_media/raw/600-8k_complete_service_manual.pdf*
*https://support.lci1.com/axles-chassis-and-suspension-support-torsion-axles*

***Brakes:***

- Check the breakaway battery kit. Push the button on the side of the gooseneck. If necessary, charge the battery (12 volt DC). This can be done by plugging the trailer into a vehicle for up to 20 minutes.
- If sitting long term, the battery can be removed and stored in a warm dry location. This will help to prevent premature damage to the battery. Periodic charging may be necessary.
- Check that each brake is operational. This should be done before every trip.
- Readjust the brakes after 300 km (200 miles).
- Fully disassemble and inspect the brakes after 20000 km (12000 miles).
- *Consult the Dexter or Lippert service manual:*

*https://www.dexteraxle.com/user_area/content_media/raw/600-8k_complete_service_manual.pdf*
*https://support.lci1.com/axles-chassis-and-suspension-support-torsion-axles*

***Lights:***

- Inspect the wires for bare spots, fraying, etc.
- Inspect the weather pack connectors. Make sure they are properly connected.
- Check that the 7-pin plug functions properly

***Tires:***

- Check tire pressure
- Check wheel nut torque

| **10 ply** | **14 ply** | *Check sidewall* |
|---|---|---|
| 80 psi | 110 psi | |
| 130 ft-lb | | |

- Check tires for cracks, tread life, uneven wear, & flat spots
- If sitting long term, jacking the frame up will help to avoid flat spots forming in the tires.

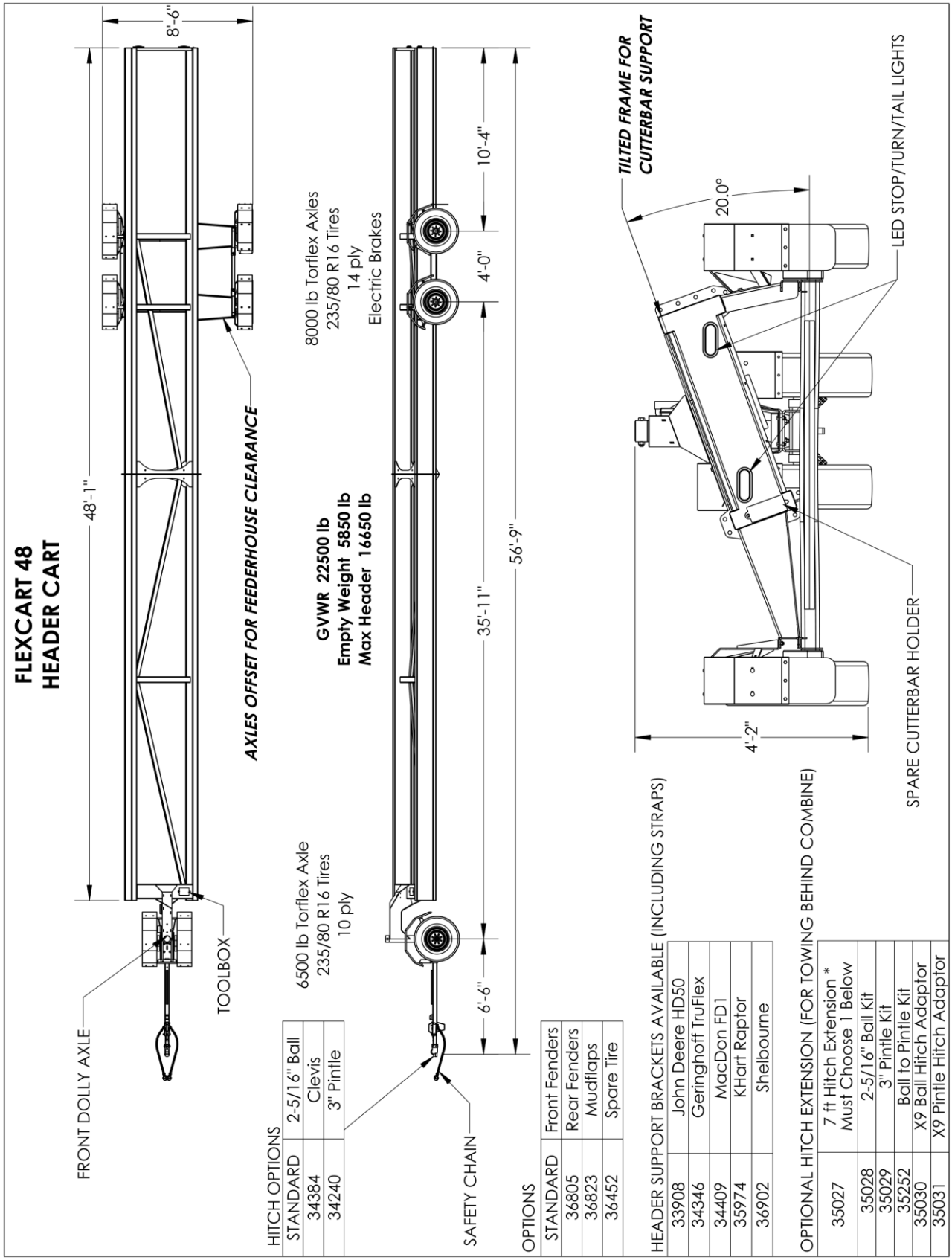
***Front Dolly:***

- Grease the pivot (both top and bottom)
- Check that the hitch pole connection to the dolly is tight. It should have little to no play side to side, but still be able to move up and down with minor pressure. Adjust the castle nut as necessary. It should be tight enough to hold the hitch in the air, but still be able to be pushed up and down by hand.
- Check that the fenders are not in contact with the tires, and have enough clearance to handle bumps.
- Check that the wires have not wrapped around the pivot shaft, and that they have sufficient slack to allow for turning
- Make sure that the telescoping hitch can freely open and close, and that the lock functions properly and securely.

***Off-Season Storage***

- Park in a high, flat area, not prone to flooding. Always chock the wheels (one chock each side of the two outside tires). The brakes do not work unless plugged in.
- Remove the breakaway battery and store in a warm, dry area. Periodically charge as necessary.
- Raise the hitch off of the ground. Make sure all chains & cables are held off the ground.
- Inspect the frame flange hardware. Replace any damaged or missing hardware.

# Specifications




| HITCH OPTIONS | |
|---|---|
| STANDARD | 2-5/16" Ball |
| 34384 | Clevis |
| 34240 | 3" Pintle |

| OPTIONS | |
|---|---|
| STANDARD | Front Fenders |
| 36805 | Rear Fenders |
| 36823 | Mudflaps |
| 36452 | Spare Tire |

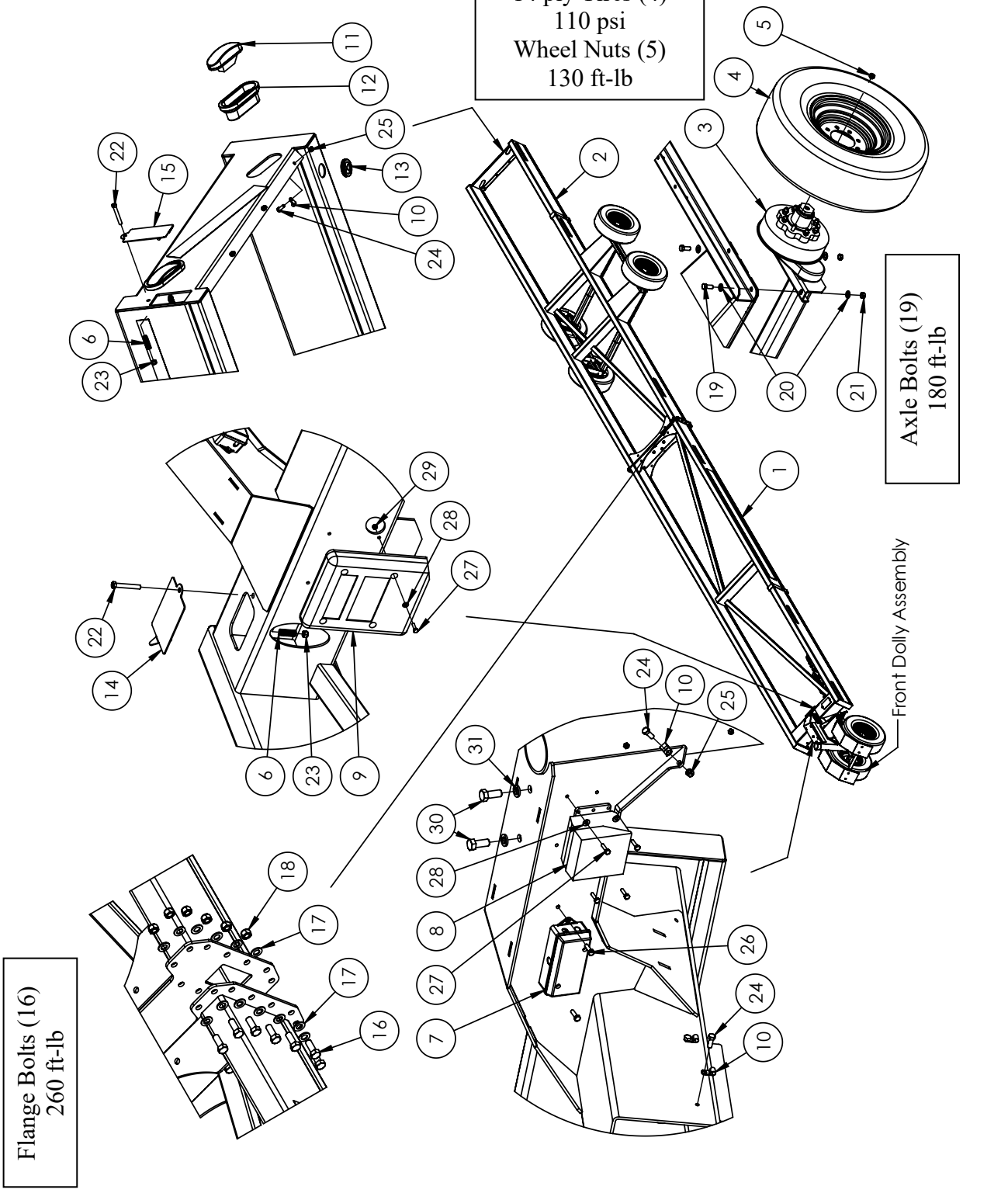
| HEADER SUPPORT BRACKETS AVAILABLE (INCLUDING STRAPS) | |
|---|---|
| 33908 | John Deere HD50 |
| 34346 | Geringhoff TruFlex |
| 34409 | MacDon FD1 |
| 35974 | KHart Raptor |
| 36902 | Shelbourne |

| OPTIONAL HITCH EXTENSION (FOR TOWING BEHIND COMBINE) | |
|---|---|
| 35027 | 7 ft Hitch Extension * Must Choose 1 Below |
| 35028 | 2-5/16" Ball Kit |
| 35029 | 3" Pintle Kit |
| 35252 | Ball to Pintle Kit |
| 35030 | X9 Ball Hitch Adaptor |
| 35031 | X9 Pintle Hitch Adaptor |

# PARTS BOOK

## Main Frame

S/N 26168 & above



## MAIN FRAME

S/N 26168 & above

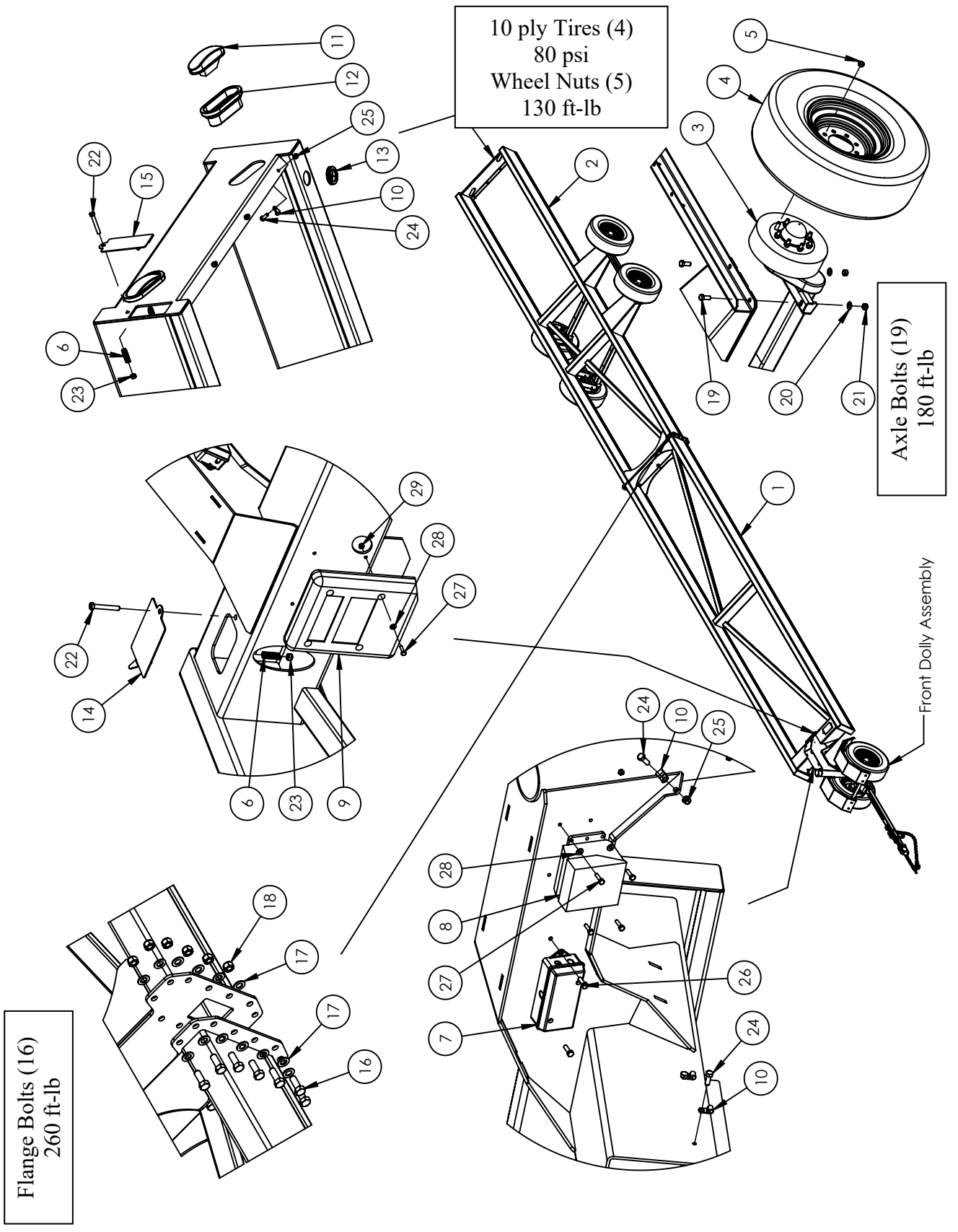
| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Main Frame Front | 34165 | 1 |
| 2 | Main Frame Rear, 24ft [1]<br>Main Frame Rear, 20ft | 34403<br>36519 | 1 |
| 3 | Complete Rear Axle 8000#<br>**# see hub breakdown** | 34367 | 2 |
| 4 | Wheel, ST235/80R16, 14 ply [2] | - | 4 |
| 5 | Wheel Nut | 15948 | 32 |
| 6 | Spring, 11/16 x 2” | 21713 | 2 |
| 7 | Junction Box | 13668 | 1 |
| 8 | Breakaway Kit [3] | 12025 | 1 |
| 9 | Operator Manual Holder | 22409 | 1 |
| 10 | Wiring Clamp | 13629 | 6 |
| 11 | Red Light | 21721 | 2 |
| 12 | Light Grommet | 21723 | 2 |
| 13 | Wiring Grommet | 34107 | 4 |
| 14 | Front Storage Cover Plate | 34161 | 1 |
| 15 | Rear Storage Cover Plate | 34160 | 1 |
| 16 | Bolt, 3/4 x 2” | 13800 | 24 |

| | Description | ID # | QTY |
|---|---|---|---|
| 17 | Washer, 3/4” Flat | 13717 | 48 |
| 18 | Nut, 3/4” Stover Lock | 11823 | 24 |
| 19 | Bolt, 5/8 x 1-1/2” | 33953 | 8 |
| 20 | Washer, 5/8” Flat | 13975 | 16 |
| 21 | Nut, 5/8” Stover Lock | 18055 | 8 |
| 22 | Bolt, 7/16 x 3” | 21784 | 2 |
| 23 | Nut, 7/16” Nylon Lock | 10799 | 2 |
| 24 | Bolt, 3/8 x 1” | 13806 | 6 |
| 25 | Nut, 3/8” Nylon Lock | 10806 | 4 |
| 26 | Bolt, 5/16 x 1” | 20906 | 2 |
| 27 | Bolt, 1/4 x 1” | 11810 | 8 |
| 28 | Washer, 1/4” Flat | 11666 | 8 |
| 29 | Nut, 1/4” Nylon Lock | 11664 | 4 |
| 30 | Bolt, 5/8 x 1-1/2” | 33953 | 2 |
| 31 | Washer, 5/8” Lock | 10276 | 2 |

**[1] Flexcart 48 uses 24ft rear frame. Flexcart 44 uses 20ft rear frame.**
**[2] Tires & rims are not available from Bridgeview. See your local tire dealer.**
**[3] Breakaway kit includes breakaway plug & battery / control box**

# Main Frame

S/N 26167& below



## MAIN FRAME

S/N 26167 & below

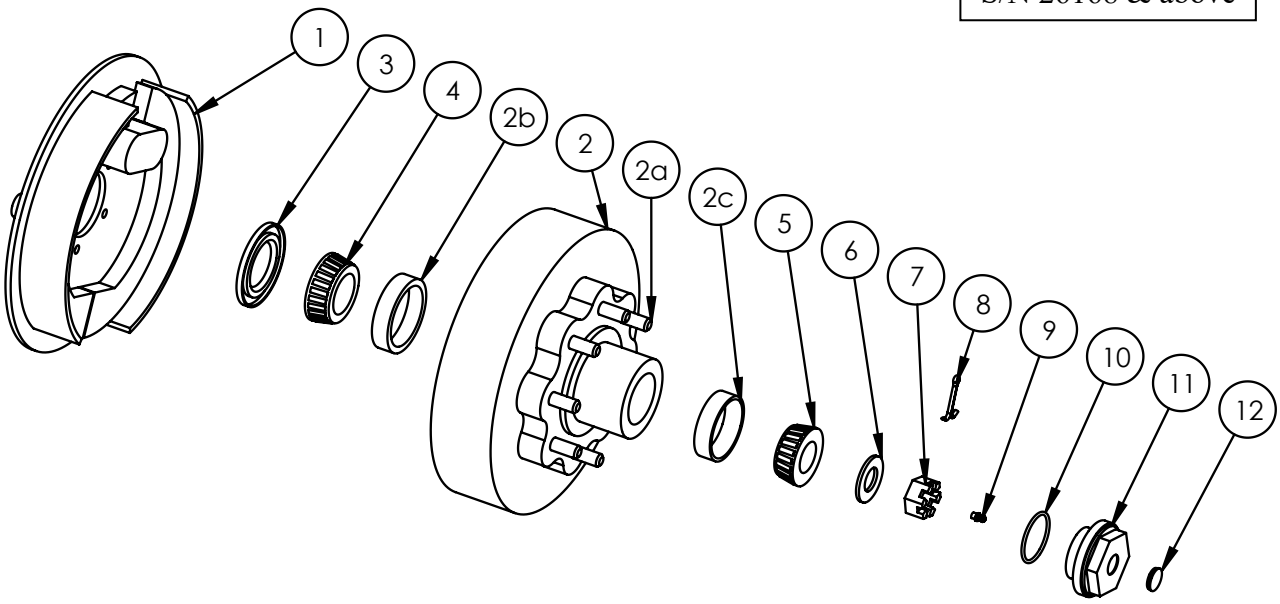
| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Main Frame Front | 34165 | 1 |
| 2 | Main Frame Rear | 34166 | 1 |
| 3 | Complete Rear Axle 7000#<br>**# see hub breakdown** | 33917 | 2 |
| 4 | Wheel, ST235/80R16, 10 ply [1] | - | 4 |
| 5 | Wheel Nut | 15948 | 32 |
| 6 | Spring, 11/16” x 2” | 21713 | 2 |
| 7 | Junction Box | 13668 | 1 |
| 8 | Breakaway Kit [2] | 12025 | 1 |
| 9 | Operator Manual Holder | 22409 | 1 |
| 10 | Wiring Clamp | 13629 | 6 |
| 11 | Red Light | 21721 | 2 |
| 12 | Light Grommet | 21723 | 2 |
| 13 | Wiring Grommet | 34107 | 4 |
| 14 | Front Storage Cover Plate | 34161 | 1 |

| | Description | ID # | QTY |
|---|---|---|---|
| 15 | Rear Storage Cover Plate | 34160 | 1 |
| 16 | Bolt, 3/4 x 2” | 13800 | 22 |
| 17 | Washer, 3/4” Flat | 13717 | 44 |
| 18 | Nut, 3/4” Stover Lock | 11823 | 22 |
| 19 | Bolt, 5/8 x 1-1/2” | 33953 | 8 |
| 20 | Washer, 5/8” Flat | 13975 | 8 |
| 21 | Nut, 5/8” Stover Lock | 18055 | 8 |
| 22 | Bolt, 7/16 x 3” | 21784 | 2 |
| 23 | Nut, 7/16” Nylon Lock | 10799 | 2 |
| 24 | Bolt, 3/8 x 1” | 13806 | 6 |
| 25 | Nut, 3/8” Nylon Lock | 10806 | 4 |
| 26 | Bolt, 5/16 x 1” | 20906 | 2 |
| 27 | Bolt, 1/4 x 1” | 11810 | 8 |
| 28 | Washer, 1/4” Flat | 11666 | 8 |
| 29 | Nut, 1/4” Nylon Lock | 11664 | 4 |

**[1] Tires & rims are not available from Bridgeview. See your local tire dealer.**
**[2] Breakaway kit includes breakaway plug & battery / control box**

# Rear Hub Breakdown – 8000# Lippert Axle

S/N 26168 & above

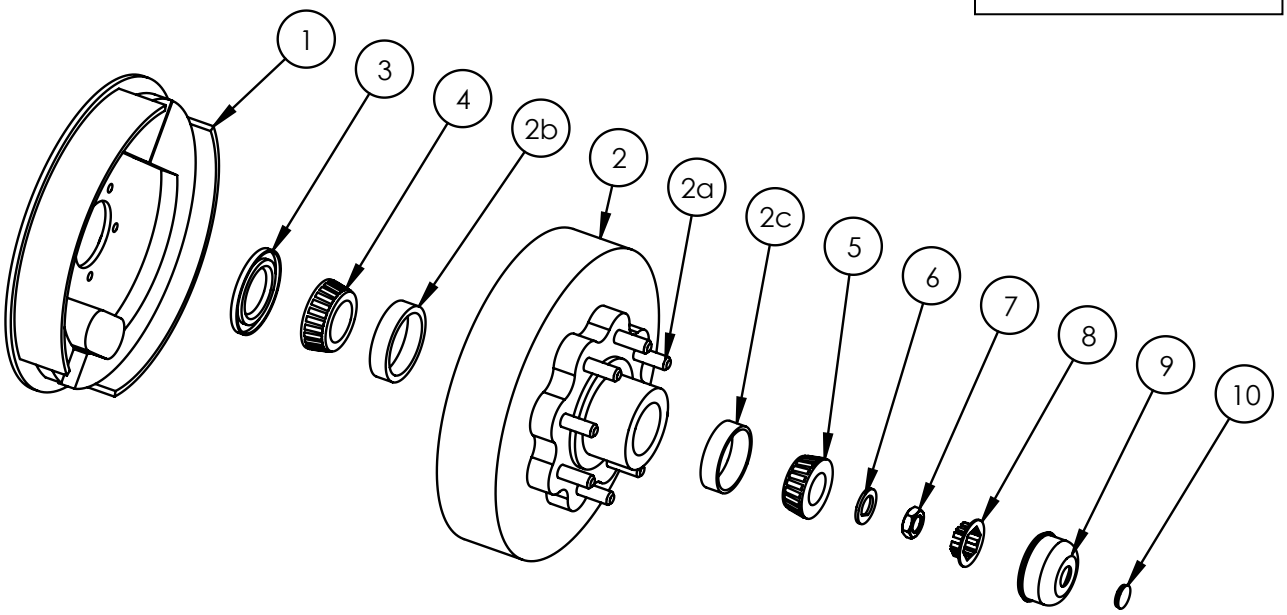



| | Description | ID # | QTY |
|---|---|---|---|
| | *COMPLETE 8000# AXLE* | *34367* | - |
| 1a | Complete Brake Assembly LH | 34869 | 1 |
| 1b | Complete Brake Assembly RH | 34870 | 1 |
| 2 | Complete Hub Assembly<br>**# Includes studs & races** | 34871 | 1 |
| 2a | Drive-in Stud, 9/16” | 34223 | 8 |
| 2b | Inner Bearing Race #25520 | 10349 | 1 |
| 2c | Outer Bearing Race #02420 | 34874 | 1 |
| 3 | Seal | 34227 | 1 |
| 4 | Inner Bearing #22280 | 34224 | 1 |

| | Description | ID # | QTY |
|---|---|---|---|
| 5 | Outer Bearing #02475 | 34873 | 1 |
| 6 | Washer | 34879 | 1 |
| 7 | Castle Nut | 16087 | 1 |
| 8 | Cotter Pin | 16089 | 1 |
| 9 | Grease Zerk | 34875 | 1 |
| 10 | O-Ring | 34876 | 1 |
| 11 | Dust Cap | 34872 | 1 |
| 12 | Dust Cap Plug | 34878 | 1 |

# Rear Hub Breakdown – 7000# Dexter Axle

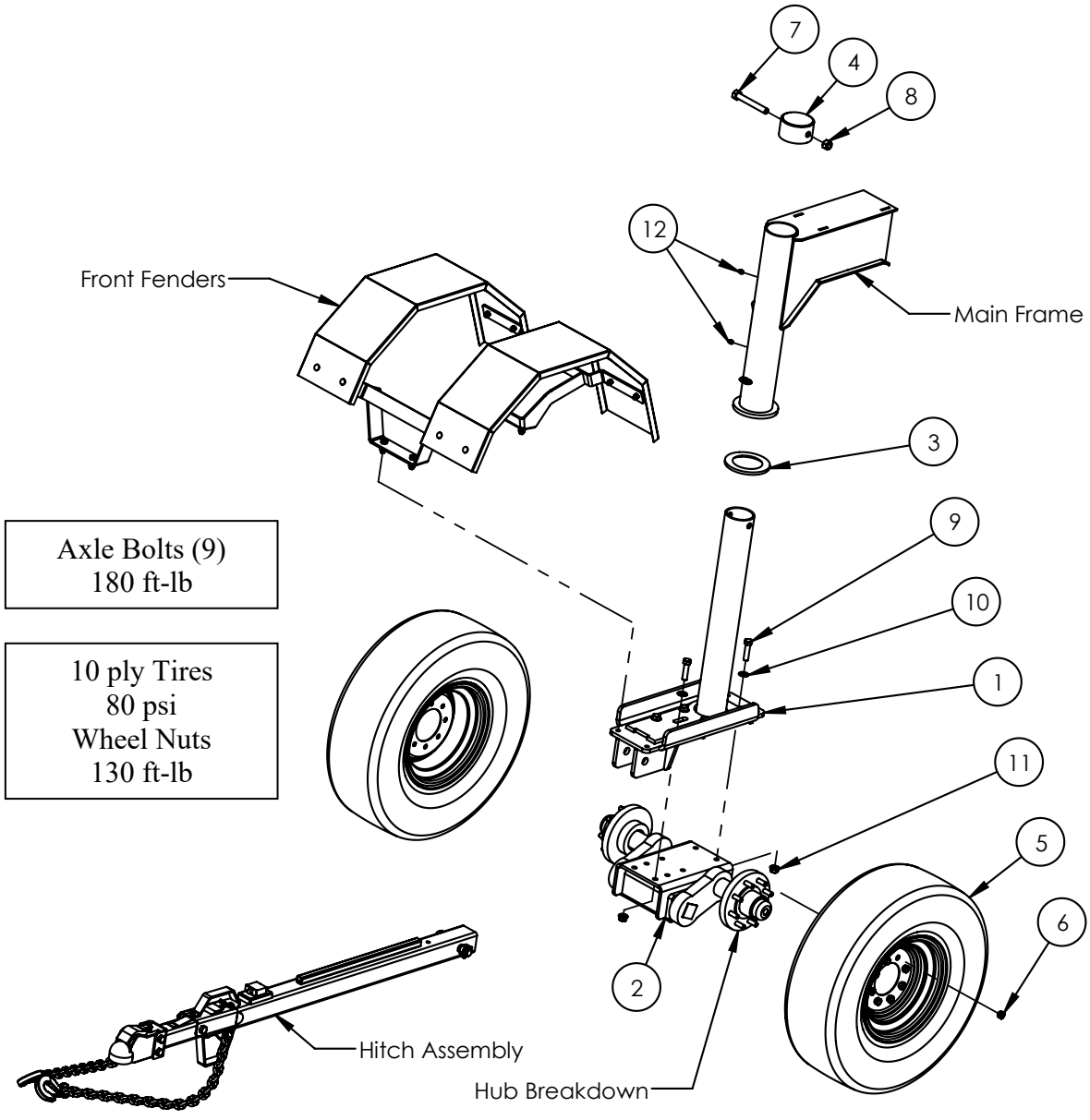
S/N 26167 & below




| | Description | ID # | QTY |
|---|---|---|---|
| | *COMPLETE 7000# AXLE* | *33917* | - |
| 1a | Complete Brake Assembly LH<br>**# Individual parts through Dexter** | 34220 | 1 |
| 1b | Complete Brake Assembly RH<br>**# Individual parts through Dexter** | 34221 | 1 |
| 2 | Complete Hub Assembly<br>**# Includes studs & races** | 34222 | 1 |
| 2a | Drive-in Stud, 9/16” | 34223 | 8 |
| 2b | Inner Bearing Race #25520 | 10349 | 1 |
| 2c | Outer Bearing Race #14275 | 34226 | 1 |

| | Description | ID # | QTY |
|---|---|---|---|
| 3 | Seal | 34227 | 1 |
| 4 | Inner Bearing #25580 | 34224 | 1 |
| 5 | Outer Bearing #14125A | 34225 | 1 |
| 6 | D-Washer | 34231 | 1 |
| 7 | Nut | 34232 | 1 |
| 8 | Retainer | 34233 | 1 |
| 9 | Dust Cap | 34228 | 1 |
| 10 | Dust Cap Plug | 34229 | 1 |

# Dolly Assembly

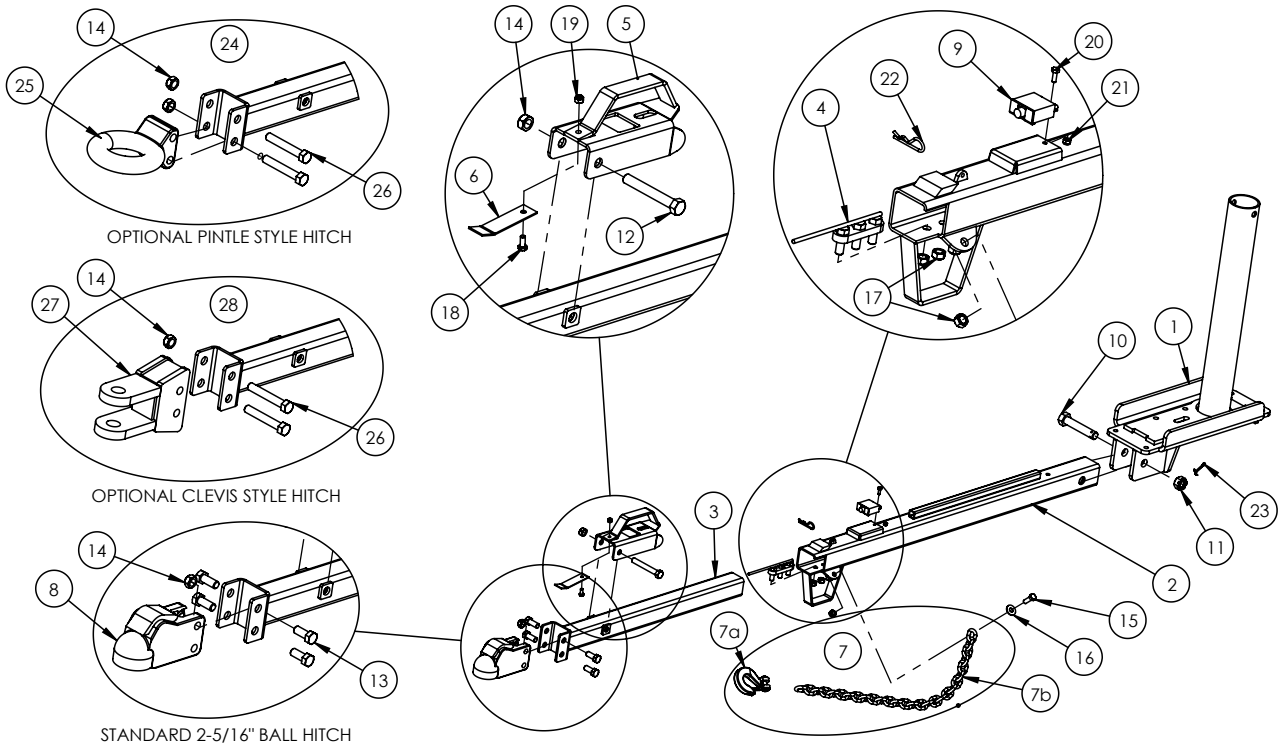



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Hitch Axle Pivot | 34158 | 1 |
| 2 | Front Axle Assembly | 34844 | 1 |
| 3 | Hitch Pivot Washer | 33948 | 1 |
| 4 | Hitch Pivot Cap | 34167 | 1 |
| 5 | Wheel, ST235/80R16, 10 ply [1] | - | 2 |
| 6 | Wheel Nut | 15948 | 16 |

| | Description | ID # | QTY |
|---|---|---|---|
| 7 | Bolt, 3/4 x 5-1/2” | 14471 | 1 |
| 8 | Nut, 3/4” Stover Lock | 11823 | 1 |
| 9 | Bolt, 5/8 x 2-1/2” NF Gr.8 | 14649 | 6 |
| 10 | Washer, 5/8” Flat | 13975 | 6 |
| 11 | Nut, 5/8” Stover Flange NF | 15398 | 6 |
| 12 | Grease Zerk, 1/8” NPT | 10270 | 2 |

**[1] Tires & rims are not available from Bridgeview. See your local tire dealer.**

# Hitch Assembly

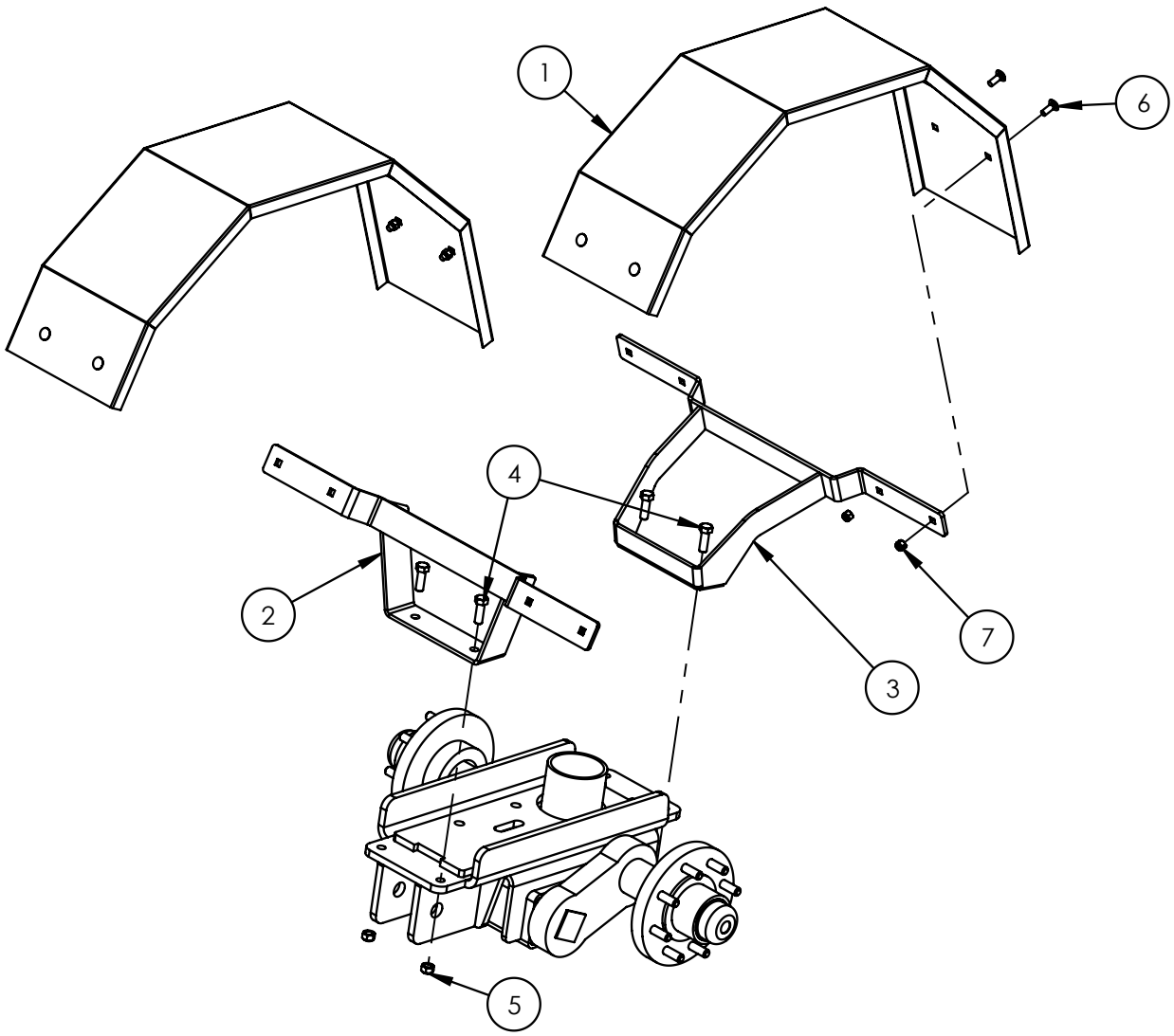



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Dolly Mount | 34158 | 1 |
| 2 | Inner Drawbar, 52” [1]<br>Inner Drawbar, 38” | 34156<br>36520 | 1 |
| 3 | Outer Drawbar | 34154 | 1 |
| 4 | Drawbar Telescope Stopper | 34155 | 1 |
| 5 | Telescope Lock Bracket | 34157 | 1 |
| 6 | Telescope Lock Spring | 33979 | 1 |
| 7 | Safety Chain – Complete<br>*** Includes 7a,7b** | 33943 | 2 |
| 7a | Safety Chain Hook | 34149 | 2 |
| 7b | Safety Chain | 13960 | 2 |
| 8 | Ball Hitch, 2-5/16” | 33941 | 1 |
| 9 | Breakaway Kit [2] | 12025 | 1 |
| 10 | Bolt, 1 x 5-1/4” NF | 33978 | 1 |
| 11 | Castle Nut, 1” | 23566 | 1 |
| 12 | Bolt, 5/8 x 4-1/2” Gr.8 | 14255 | 1 |
| 13 | Bolt, 5/8 x 1-1/2” Gr.8 | 33953 | 4 |

| | Description | ID # | QTY |
|---|---|---|---|
| 14 | Nut, 5/8” Stover Lock | 18055 | 5 |
| 15 | Bolt, 1/2 x 1-1/2” Gr.8 | 19237 | 2 |
| 16 | Washer, 1/2” Flat | 13790 | 2 |
| 17 | Nut, 1/2” Stover Lock | 14393 | 5 |
| 18 | Bolt, 5/16 x 3/4” | 20903 | 1 |
| 19 | Nut, 5/16” Nylon Lock | 11815 | 1 |
| 20 | Bolt, 1/4 x 3/4” | 11809 | 1 |
| 21 | Nut, 1/4” Nylon Lock | 11664 | 1 |
| 22 | Hair Pin | 16363 | 1 |
| 23 | Cotter Pin, 3/16 x 2” | 11670 | 1 |
| 24 | Optional Pintle Hitch Kit<br>*** Includes 25,26,14** | 34240 | * |
| 25 | 3” Pintle Hitch Tow Ring | 15885 | 1 |
| 26 | Bolt, 5/8 x 4” Gr.8 | 33037 | 2 |
| 27 | Optional Clevis Hitch Kit<br>*** Includes 28, 26, 14** | 34384 | 1 |
| 28 | Clevis Hitch | NSS | 1 |

**[1] Flexcart 48 uses 52” inner drawbar. Flexcart 44 uses 38” inner drawbar.**
**[2] Breakaway kit includes breakaway plug & battery / control box**

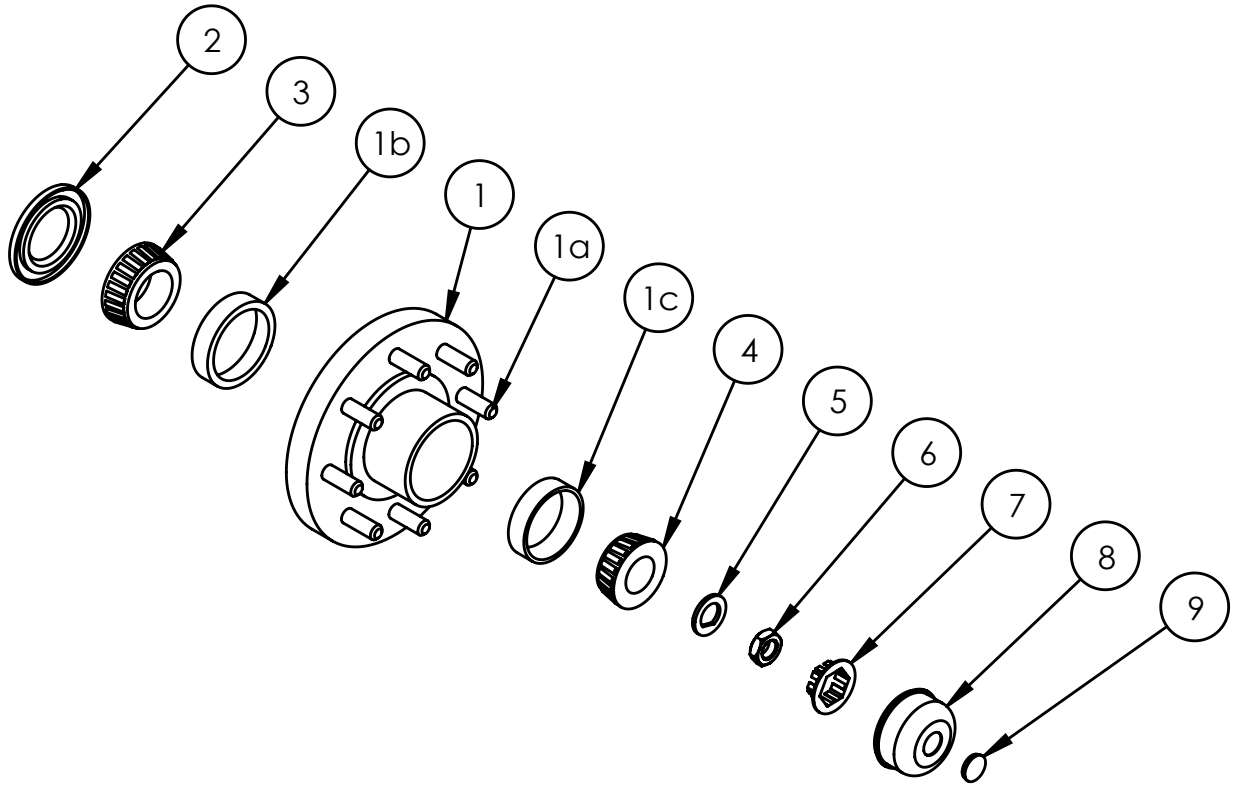
# Front Fenders




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Fender | 34162 | 2 |
| 2 | Front Fender Mount A | 34164 | 1 |
| 3 | Front Fender Mount B | 34163 | 1 |
| 4 | Bolt, 1/2 x 1-1/2” | 10174 | 4 |

| | Description | ID # | QTY |
|---|---|---|---|
| 5 | Nut, 1/2” Stover Lock | 14393 | 4 |
| 6 | Bolt, 3/8 x 3/4” Carriage | 14072 | 8 |
| 7 | Nut, 3/8” Stover Flange | 17844 | 8 |

# Front Hub Breakdown

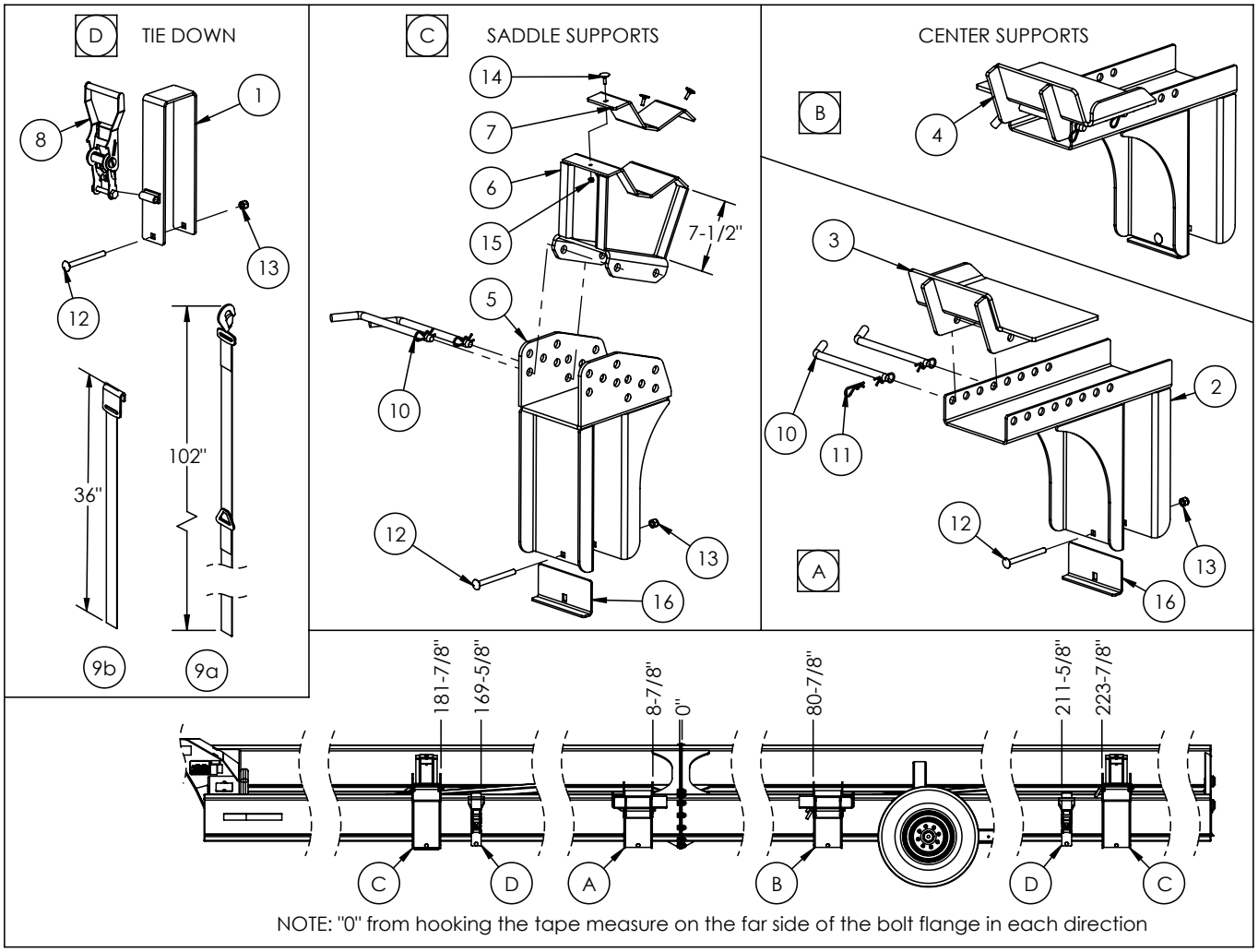



| | Description | ID # | QTY |
|---|---|---|---|
| | *COMPLETE 6500# AXLE* | *33918* | - |
| 1 | Complete Hub Assembly<br>**# Includes studs & races** | 34230 | 1 |
| 1a | Drive-in Stud, 9/16” | 34223 | 8 |
| 1b | Inner Bearing Race #25520 | 10349 | 1 |
| 1c | Outer Bearing Race #14275 | 34226 | 1 |
| 2 | Seal | 34227 | 1 |
| 3 | Inner Bearing #25580 | 34224 | 1 |

| | Description | ID # | QTY |
|---|---|---|---|
| 4 | Outer Bearing #14125A | 34225 | 1 |
| 5 | D-Washer | 34231 | 1 |
| 6 | Nut | 34232 | 1 |
| 7 | Retainer | 34233 | 1 |
| 8 | Dust Cap | 34228 | 1 |
| 9 | Dust Cap Plug | 34229 | 1 |

# Header Mounts

## John Deere HD50R Bracket Package #33908
***Installed on Flexcart 48***

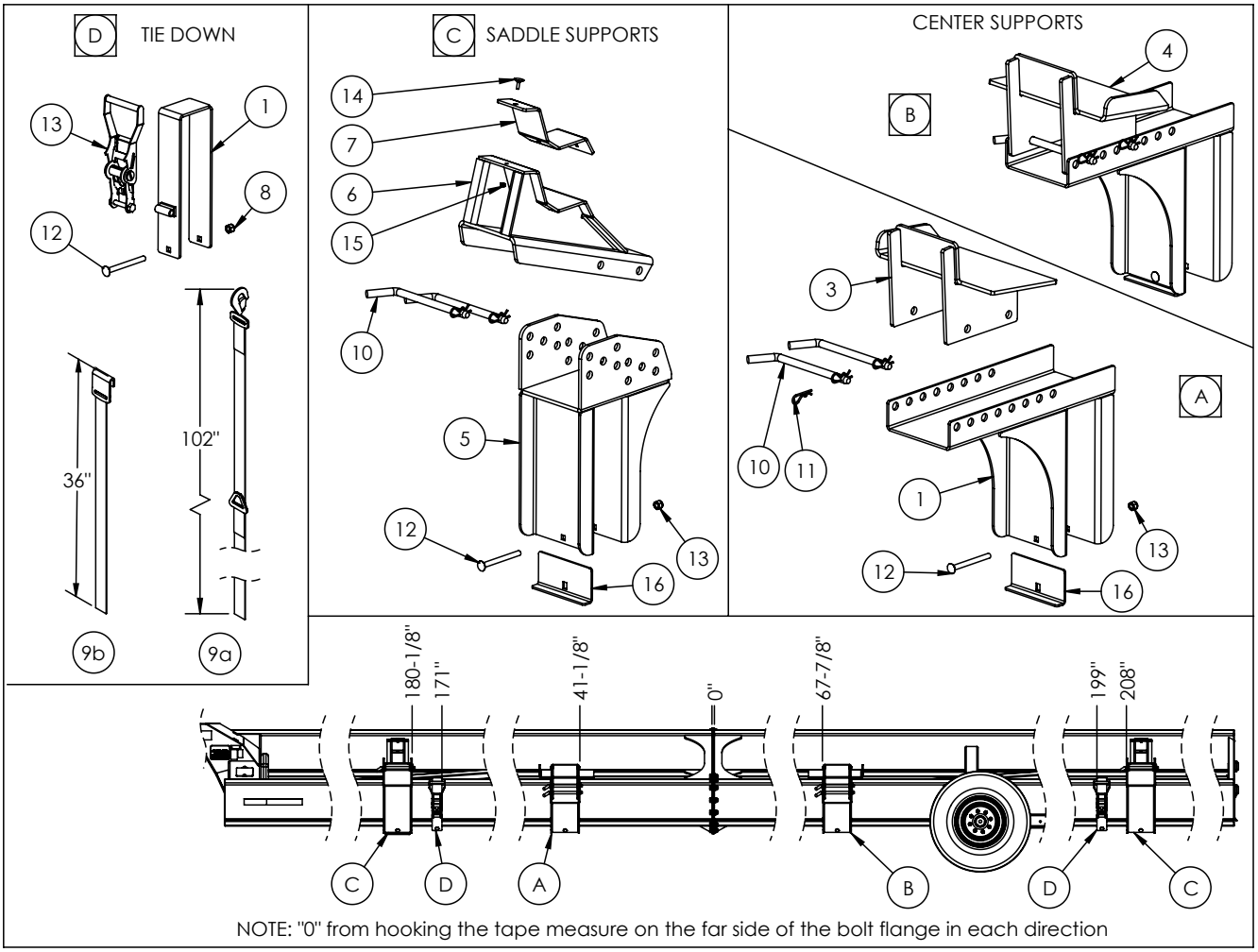



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Ratchet Holder Bracket | 34169 | 2 |
| 2 | Saddle Mount | 34168 | 2 |
| 3 | Left Saddle | 34172 | 1 |
| 4 | Right Saddle | 34171 | 1 |
| 5 | Pipe Saddle Mont | 34170 | 2 |
| 6 | Pipe Saddle | 34173 | 2 |
| 7 | Saddle Wear Pad | 34093 | 2 |
| 8 | Ratchet | 33929 | 2 |
| 9a | Ratchet Strap, 2” x 102” | 33944 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 9b | Ratchet Strap, 2” 36”<br>**#Optional** | 33972 | n/a |
| 10 | Pin, 3/4 x 9”<br>***Includes hairpin 11** | 33949 | 8 |
| 11 | Hair pin | 16363 | 8 |
| 12 | Bolt, 1/2 x 5-1/2” Carriage | 32983 | 6 |
| 13 | Nut, 1/2” Nylon Lock | 10241 | 6 |
| 14 | Bolt, 1/4 x 1” Elevator | 17970 | 6 |
| 15 | Nut, 1/4” Nylon Lock | 11664 | 6 |
| 16 | Saddle Mount Shim | 34881 | 4 |

# Header Mounts

## Geringhoff Bracket Package #34346
***Installed on Flexcart 48***

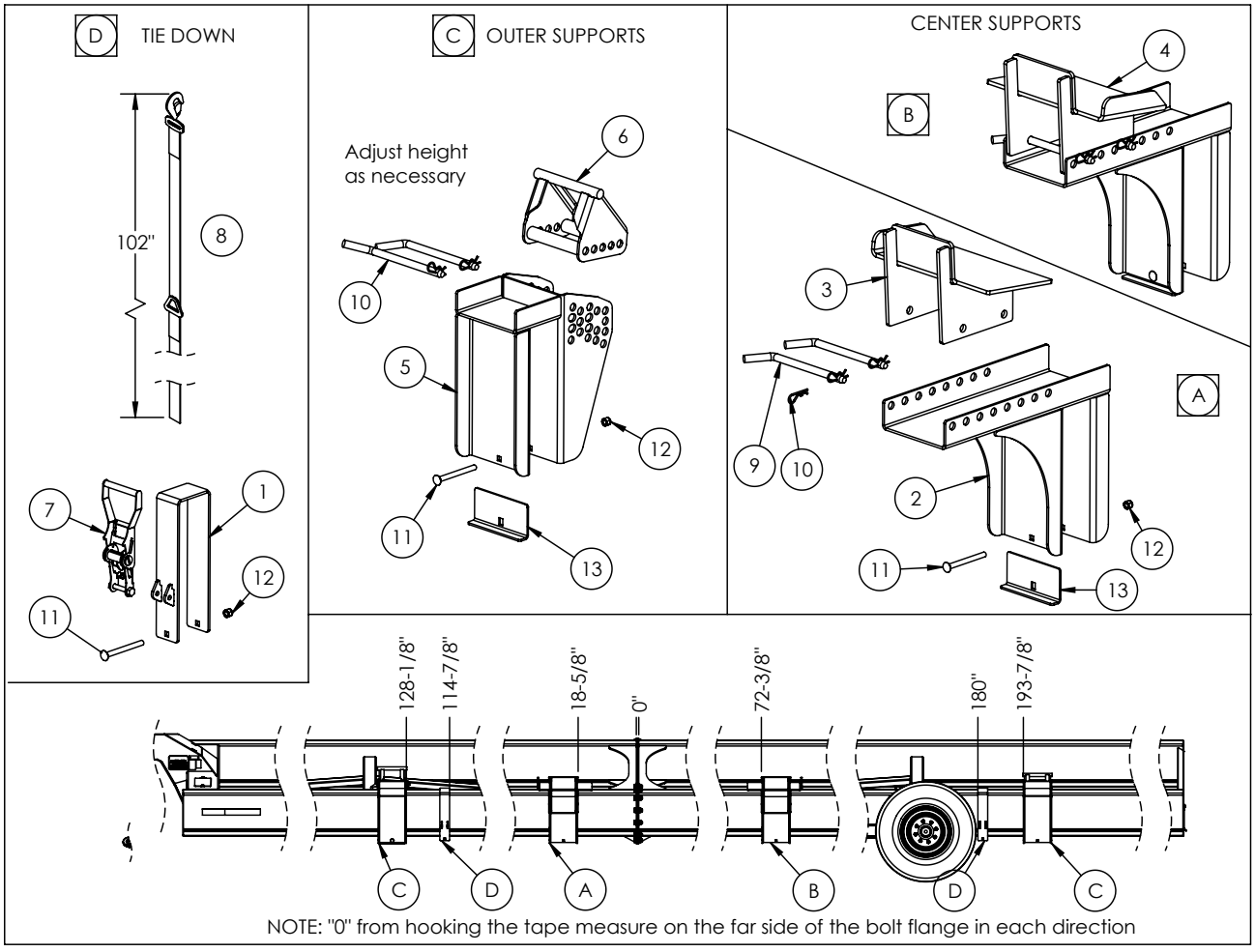



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Ratchet Holder Bracket | 34169 | 2 |
| 2 | Saddle Mount | 34168 | 2 |
| 3 | Left Saddle | 34359 | 1 |
| 4 | Right Saddle | 34360 | 1 |
| 5 | Pipe Saddle Mount | 34170 | 2 |
| 6 | Pipe Saddle | 34361 | 2 |
| 7 | Saddle Wear Pad | 34093 | 2 |
| 8 | Ratchet | 33929 | 2 |
| 9a | Ratchet Strap, 2” x 102” | 33944 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 9b | Ratchet Strap, 2” 36” **#Optional** | 33972 | n/a |
| 10 | Pin, 3/4 x 9” ***Includes hairpin 11** | 33949 | 8 |
| 11 | Hair pin | 16363 | 8 |
| 12 | Bolt, 1/2 x 5-1/2” Carriage | 32983 | 6 |
| 13 | Nut, 1/2” Nylon Lock | 10241 | 6 |
| 14 | Bolt, 1/4 x 1” Elevator | 17970 | 6 |
| 15 | Nut, 1/4” Nylon Lock | 11664 | 6 |
| 16 | Saddle Mount Shim | 34881 | 4 |

# Header Mounts

## MacDon Bracket Package #34406
***Installed on Flexcart 48***

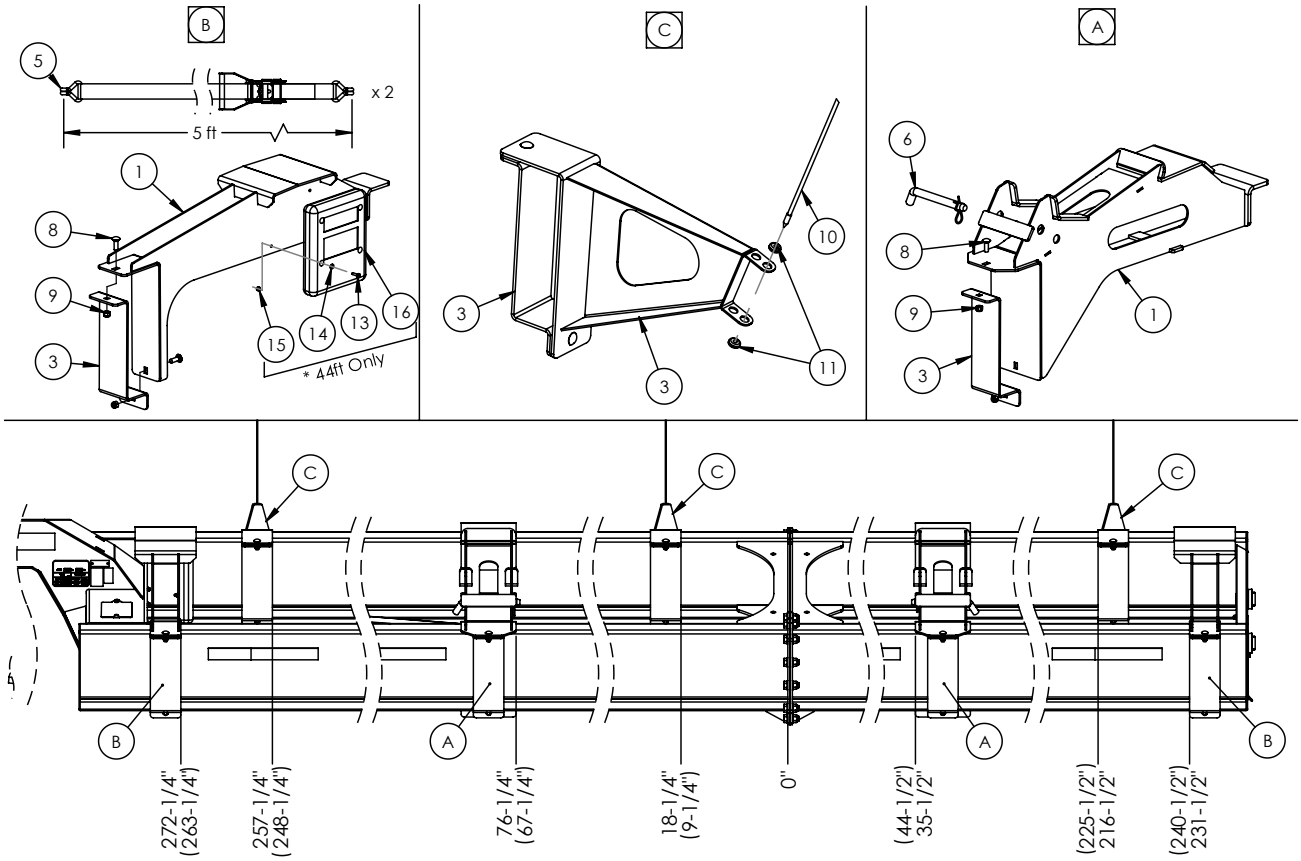



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Ratchet Holder Bracket | 34169 | 2 |
| 2 | Saddle Mount | 34168 | 2 |
| 3 | Left Saddle | 34359 | 1 |
| 4 | Right Saddle | 34360 | 1 |
| 5 | Outside Support Mount | 35060 | 2 |
| 6 | Outside Support Bracket | 35061 | 2 |
| 7 | Ratchet | 33929 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 8 | Ratchet Strap, 2” x 102” | 33944 | 2 |
| 9 | Pin, 3/4 x 9” ***Includes hairpin 10** | 33949 | 8 |
| 10 | Hair pin | 16363 | 8 |
| 11 | Bolt, 1/2 x 5-1/2” Carriage | 32983 | 6 |
| 12 | Nut, 1/2” Nylon Lock | 10241 | 6 |
| 13 | Saddle Mount Shim | 34881 | 4 |

# Header Mounts

## K-Hart Bracket Package #35974
***Installed on Flexcart 44 or 48***



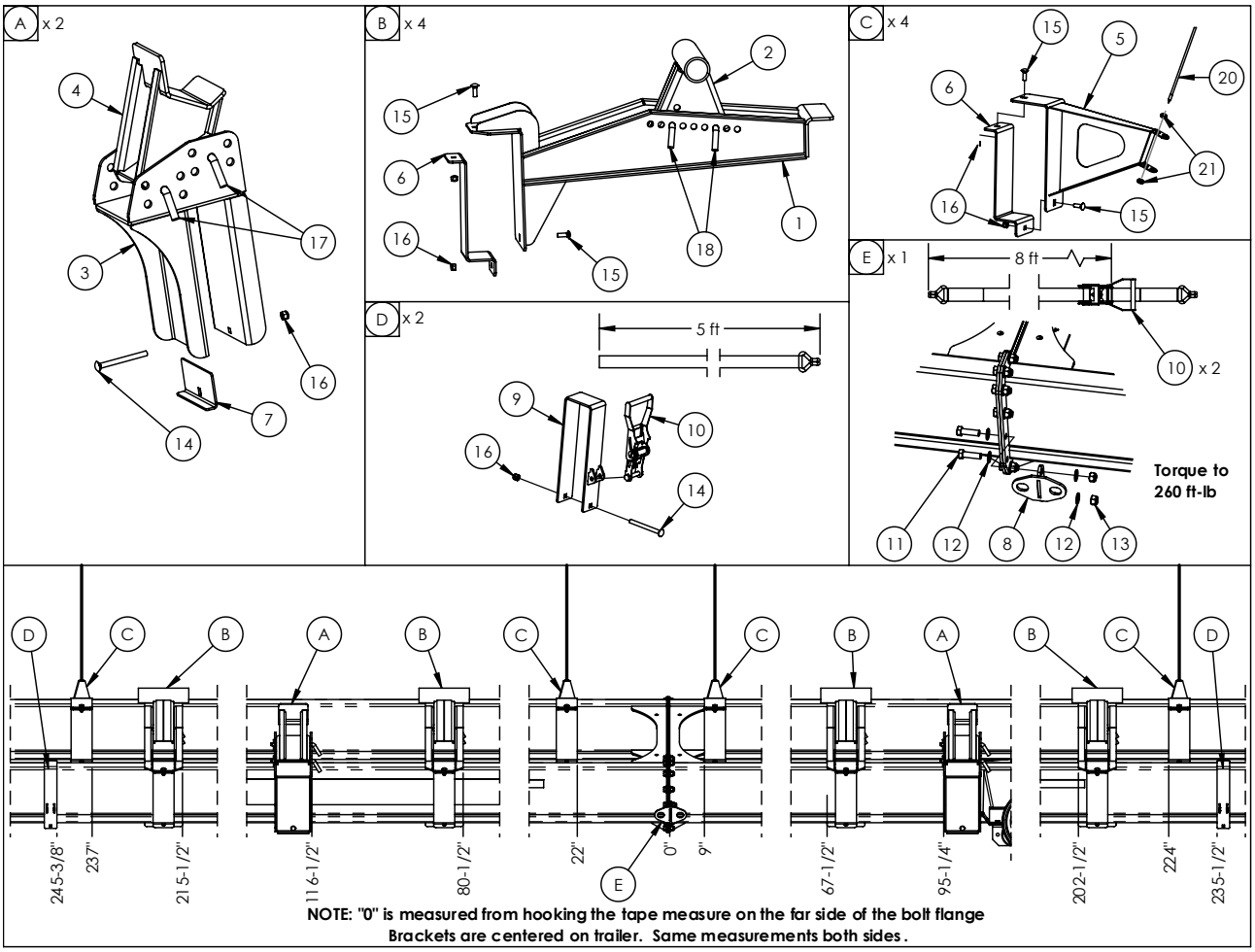

**NOTE: "0" from hooking the tape measure on the far side of the bolt flange in each direction**
**Measurement in (brackets) is installed on 48 ft frame**

| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Center Bracket | 36008 | 2 |
| 2 | End Bracket | 36009 | 2 |
| 3 | Bracket Clamp | 35994 | 7 |
| 4 | Marker Pole Bracket | 36521 | 3 |
| 5 | Ratchet Strap, 2” x 5ft | 36324 | 2 |
| 6 | Pin, 1 x 8” ***Includes hairpin 7** | 36499 | 2 |
| 7 | Hair pin | 16363 | 2 |
| 8 | Bolt, 1/2 x 1-1/2” Carriage | 14462 | 14 |

| | Description | ID # | QTY |
|---|---|---|---|
| 9 | Nut, 1/2” Nylon Lock | 10241 | 14 |
| 10 | Marker Pole, 4ft Fiberglass | 35971 | 3 |
| 11 | Grommet | 21439 | 6 |
| 12 | Header Center Arrow Decal | 36007 | 1 |
| 13 | Bolt, 1/4 x 1” | 11810 | 4 |
| 14 | Washer, 1/4” Flat | 11666 | 4 |
| 15 | Nut, 1/4” Nylon Lock | 11664 | 4 |
| 16 | Operator Manual Holder | 22409 | 1 |

# Header Mounts

## Shelbourne Reynolds Bracket Package #36902
***Installed on Flexcart 48***

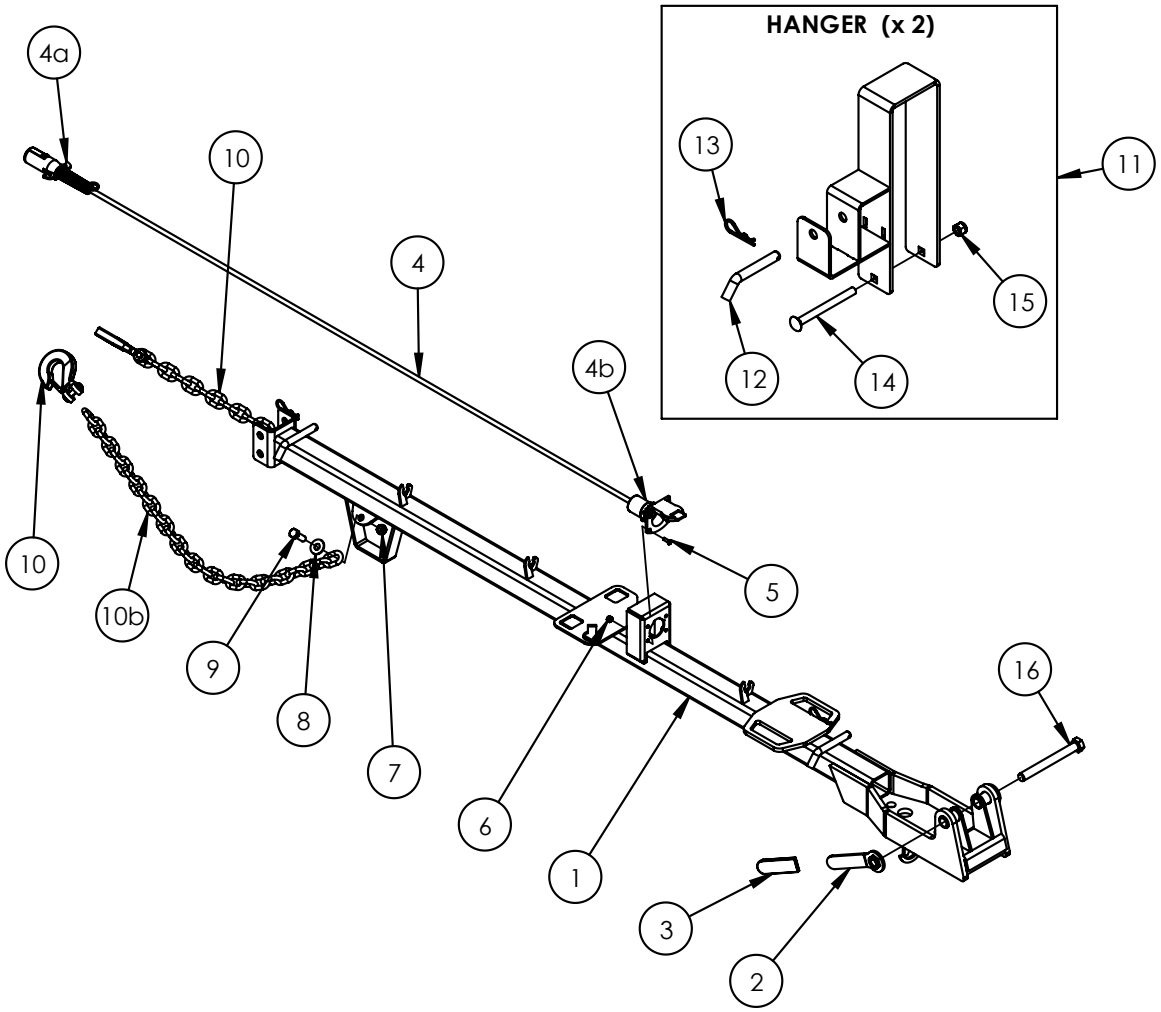



NOTE: "0" is measured from hooking the tape measure on the far side of the bolt flange
Brackets are centered on trailer. Same measurements both sides.

| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Skid Bracket | 36907 | 4 |
| 2 | Skid Support | 36908 | 4 |
| 3 | Tubing Cradle Bracket | 34170 | 2 |
| 4 | Tubing Cradle Support | 36906 | 2 |
| 5 | Marker Pole Bracket | 36521 | 4 |
| 6 | Clamp | 35994 | 8 |
| 7 | Shim | 34881 | 2 |
| 8 | Strap Bracket | 36909 | 1 |
| 9 | Ratchet Holder | 34169 | 2 |
| 10 | Ratchet Strap | 23802 | 4 |
| 11 | Bolt, 3/4 x 2-1/2” | 14470 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 12 | Washer, 3/4” Flat | 13717 | 4 |
| 13 | Nut, 3/4” Stover Lock | 11823 | 2 |
| 14 | Bolt, 1/2 x 5-1/2” Carriage | 32983 | 4 |
| 15 | Bolt, 1/2 x 1-/2” Carriage | 14462 | 16 |
| 16 | Nut, 1/2” Nylon Lock | 10241 | 20 |
| 17 | Bent Pin, 3/4 x 9” ***Includes hairpin 19** | 33949 | 4 |
| 18 | Bent Pin, 3/4 x 6” ***Includes hairpin 19** | 36903 | 8 |
| 19 | Hair pin | 16363 | 2 |
| 20 | Marker Pole, 4ft Fiberglass | 35971 | 4 |
| 21 | Grommet | 21439 | 8 |

# Optional Hitch Extension #35027

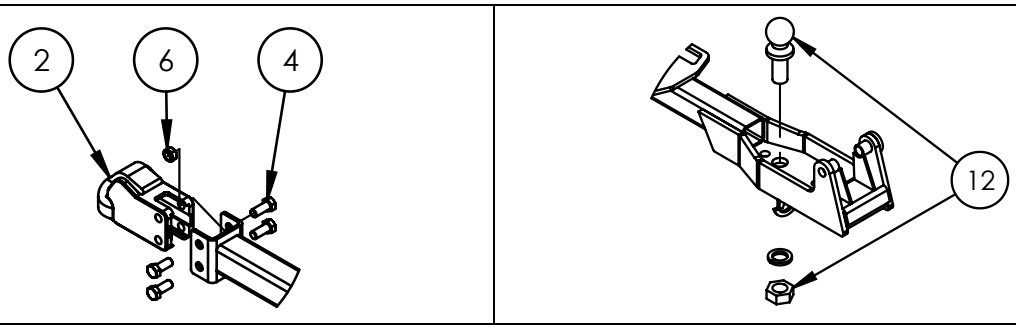



| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Extension Hitch Weldment | 34992 | 1 |
| 2 | Hitch Extension Wing Handle | 34994 | 1 |
| 3 | Rubber Handle | 10297 | 1 |
| 4 | Hitch Extension Cord - Complete **Includes 4a & 4b** | 35054 | 1 |
| 4a | Trailer Plug | 12608 | 1 |
| 4b | Female Trailer Plug | 35069 | 1 |
| 5 | Bolt, #12 x 3/4” | 17555 | 4 |
| 6 | Nut, #12 Nylon Lock | 34989 | 4 |
| 7 | Nut, 1/2” Stover Lock | 14393 | 2 |
| 8 | Washer, 1/2” Flat | 13790 | 2 |

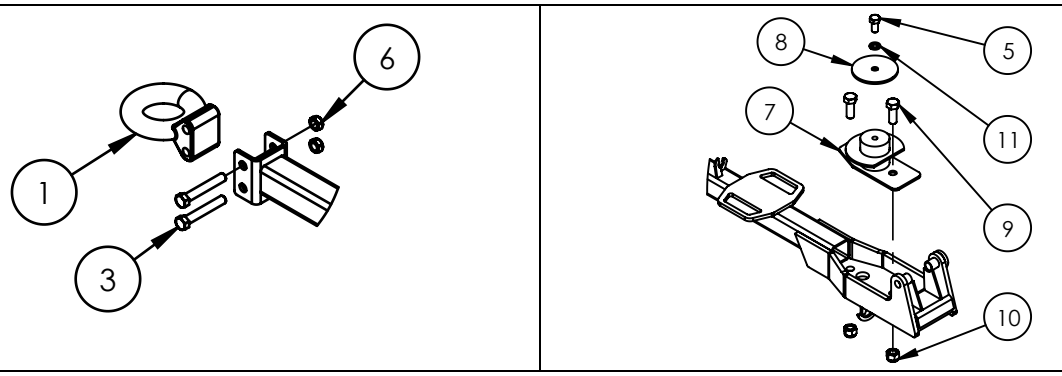
| | Description | ID # | QTY |
|---|---|---|---|
| 9 | Bolt, 1/2” x 1-1/2” | 19237 | 2 |
| 10 | Safety Chain – Complete **Includes 10a, & 10b** | 33943 | 2 |
| 10a | Safety Chain Hook | 34149 | 2 |
| 10b | Safety Chain | 13960 | 2 |
| 11 | Hitch Extension Hanger Kit **Includes all hardware and 2 brackets** | 34996 | 1 |
| 12 | Hitch Pin, 5/8 x 3” **Includes hairpin 13** | 16339 | 2 |
| 13 | Hair Pin | 16363 | 2 |
| 14 | Bolt, 1/2” x 5-1/2” Carriage | 32983 | 2 |
| 15 | Nut, 1/2” Nylon Lock | 10241 | 2 |
| 16 | 3/4 x 7” Bolt | 18032 | 1 |

## Optional Hitch Extension

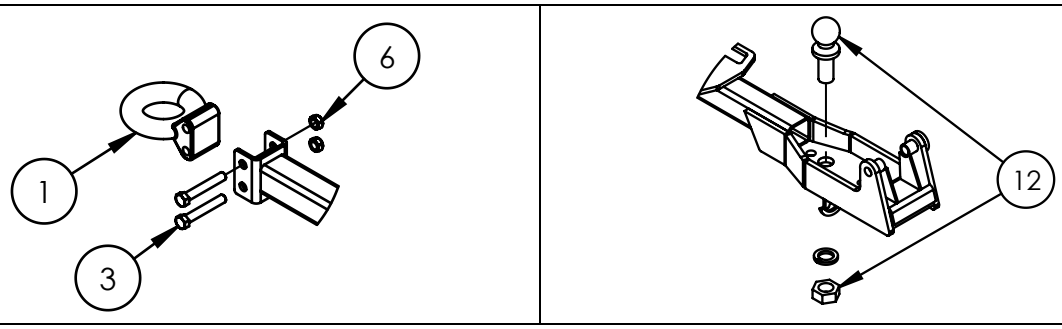
**2-5/16” Ball Hitch Kit #35028**




**3” Pintle Hitch Kit #35029**



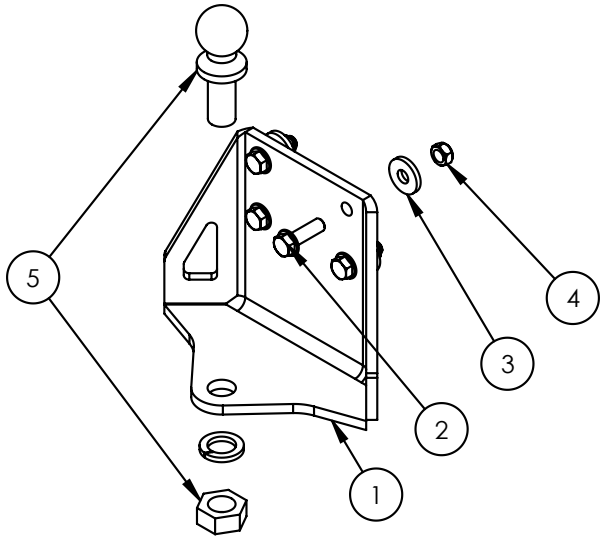
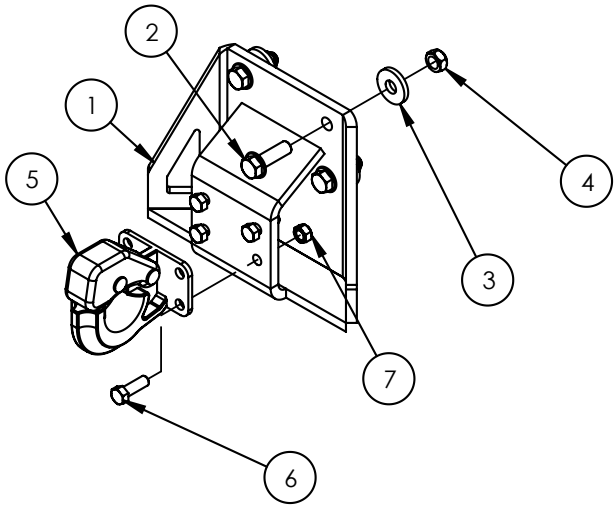

**2-5/16” Ball to 3” Pintle Hitch Kit #35252**




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | 3” Pintle Hitch Tow Ring | 15885 | 1 |
| 2 | Ball Hitch, 2-5/16” | 33941 | 1 |
| 3 | Bolt, 5/8 x 4” Gr.8 | 33037 | 2 |
| 4 | Bolt, 5/8 x 1-1/2” Gr.8 | 33953 | 4 |
| 5 | Bolt, 5/8" x 1-1/4" | 24645 | 1 |
| 6 | Nut, 5/8” Stover Lock | 18055 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 7 | 3” Lunette Ring Pin | 35002 | 1 |
| 8 | Tow Ring Cap | 35026 | 1 |
| 9 | Bolt, 3/4 x 1-3/4" | 34385 | 2 |
| 10 | Nut, 3/4” Stover Lock | 11823 | 2 |
| 11 | Washer, 5/8" Lock | 10276 | 1 |
| 12 | Trailer Ball 2-5/16” | 34987 | 1 |

# Optional Hitch Extension

| Optional X9 Ball Hitch Adaptor #35030 | Optional X9 Pintle Hitch Adaptor #35031 |
|---|---|
|  |  |

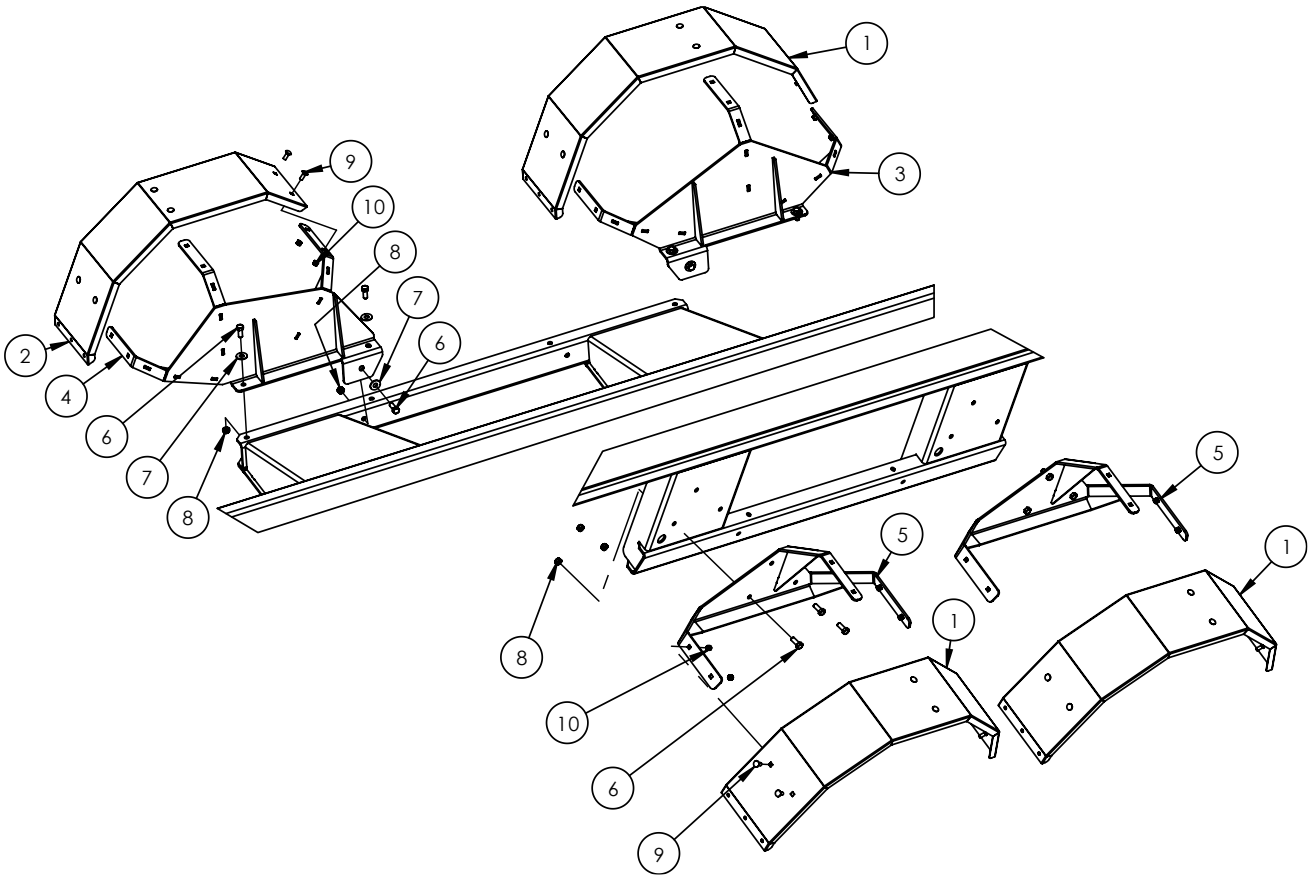




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | X9 Ball Hitch Adaptor | 34998 | 1 |
| 2 | X9 Pintle Hitch Adaptor | 35000 | 1 |
| 3 | Trailer Ball 2-5/16” | 34987 | 1 |
| 4 | Pintle Hitch | 34988 | 1 |
| 5 | Bolt, 5/8” x 2” SF | 17685 | 4 |

| | Description | ID # | QTY |
|---|---|---|---|
| 6 | Washer, 5/8” Flat Heavy Duty | 21390 | 4 |
| 7 | Nut, 5/8” Stover Lock | 18055 | 4 |
| 8 | Bolt, 1/2” x 1-1/2” | 19237 | 4 |
| 9 | Nut, 1/2” Stover | 14393 | 4 |

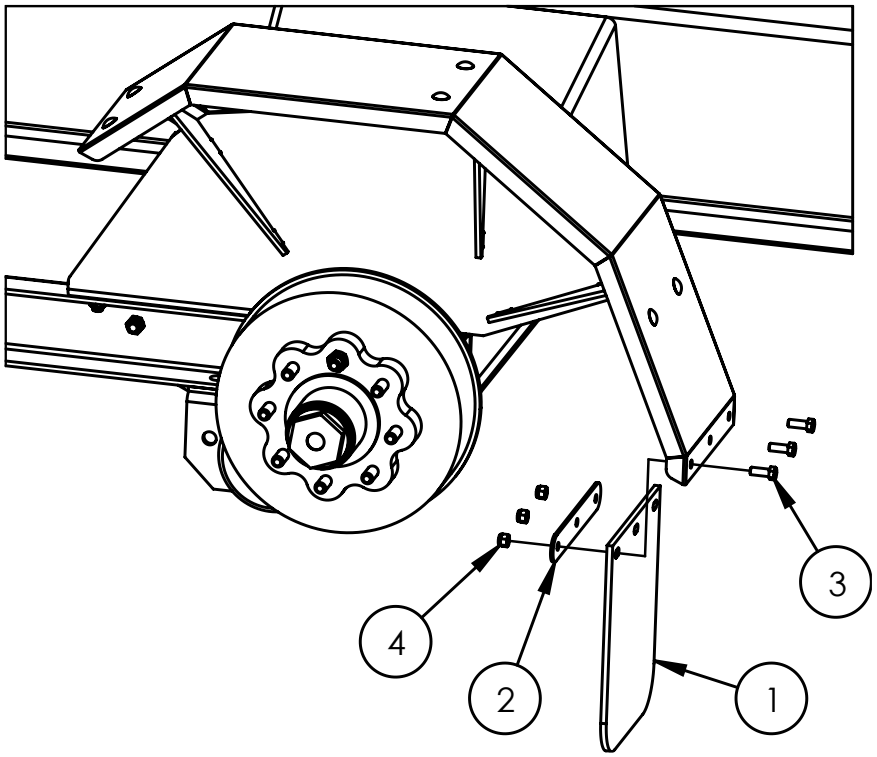
# Optional Rear Fenders #36805




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Fender | 34162 | 3 |
| 2 | Fender, Rear Left | 36834 | 1 |
| 3 | Fender Bracket, Front Left | 36842 | 1 |
| 4 | Fender Bracket, Rear Left | 36844 | 1 |
| 5 | Fender Bracket, Right | 36846 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 6 | Bolt, 1/2 x 1-1/4” | 10240 | 12 |
| 7 | Washer, 1/2” Flat | 11668 | 6 |
| 8 | Nut, 1/2” Stover Lock | 14393 | 12 |
| 9 | Bolt, 3/8 x 3/4” Carriage | 14072 | 24 |
| 10 | Nut, 3/8” Stover Flange | 17844 | 24 |

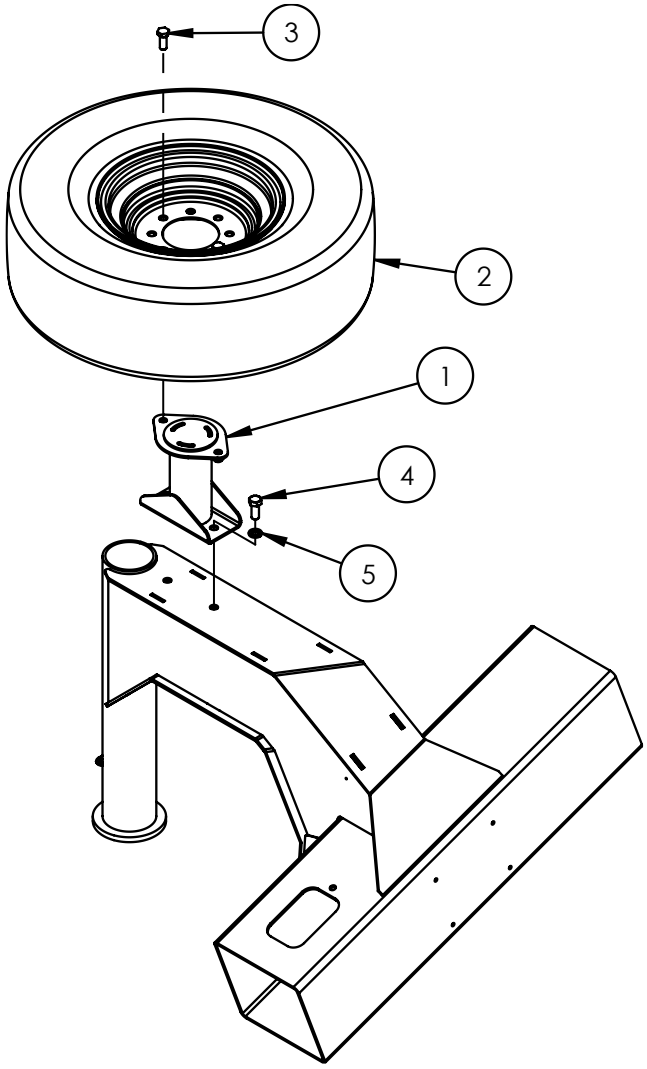
# Optional Mudflaps #36826




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Mudflap | 36825 | 2 |
| 2 | Mudflap Backing Plate | 36835 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 3 | Bolt, 3/8 x 1” | 13806 | 6 |
| 4 | Nut, 3/8” Nylon Lock | 10806 | 6 |

# Optional Spare Tire Holder #36452




| | Description | ID # | QTY |
|---|---|---|---|
| 1 | Spare Tire Holder | 36451 | 1 |
| 2 | Tire, 235/80 R16 14 ply | 34368 | 1 |
| 3 | Wheel Stud, 9/16” | 10347 | 2 |

| | Description | ID # | QTY |
|---|---|---|---|
| 4 | Bolt, 5/8 x 1-1/2” | 33953 | 2 |
| 5 | Lock Washer, 5/8” | 10276 | 2 |

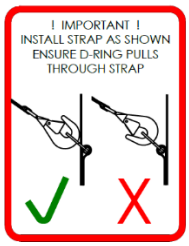
# Decals



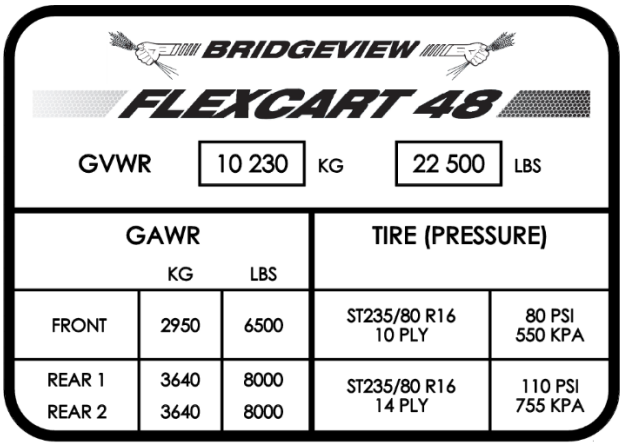

1




2




7




3




4




5

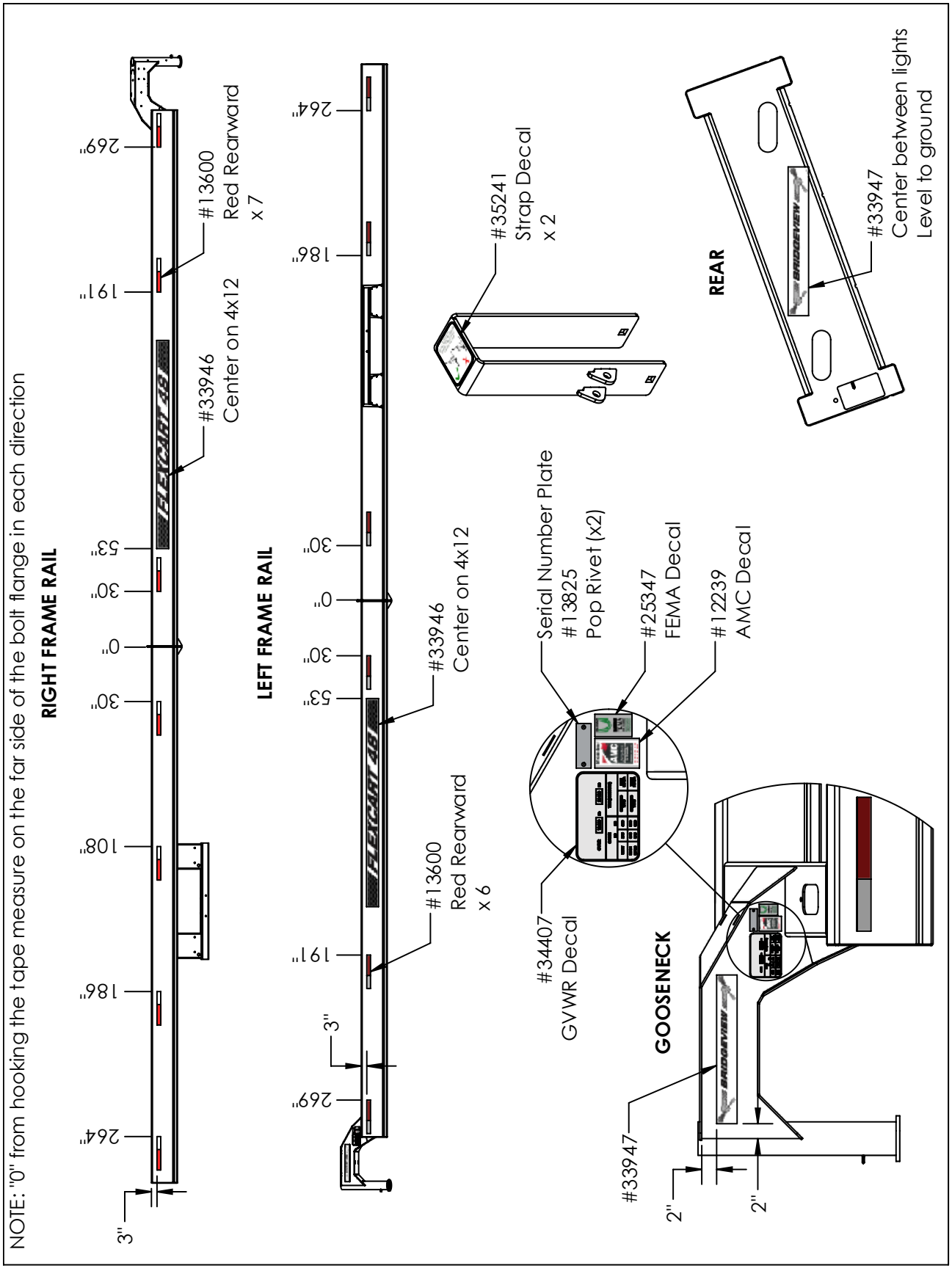


6

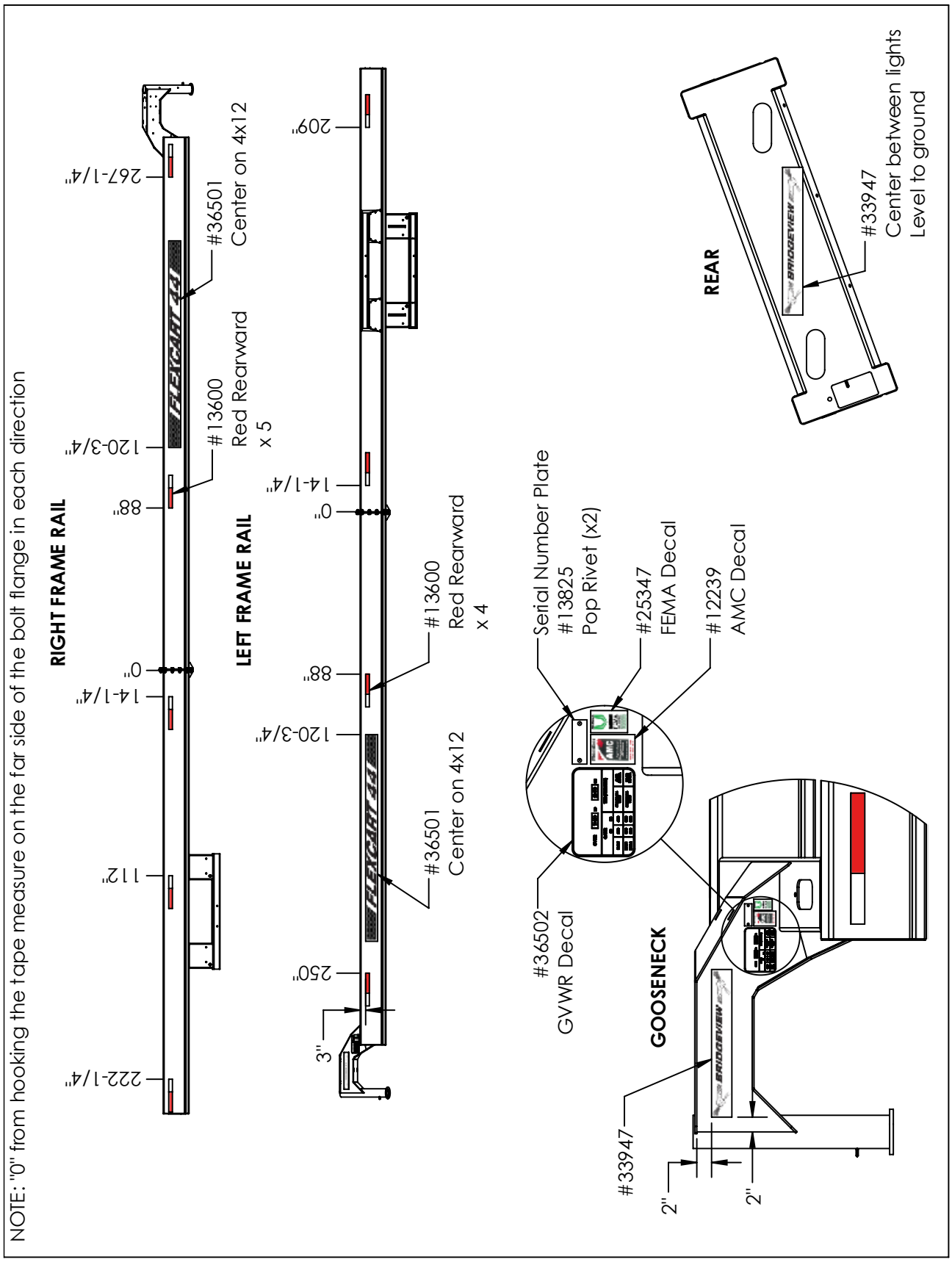
| | Description | ID # | QTY |
|---|---|---|---|
| 1 | BRIDGEVIEW, 3 x 20” | 33947 | 2 |
| 2 | FLEXCART 48, 6 x 112”<br>FLEXCART 44, 6 x 112” | 33946<br>36501 | 2 |
| 3 | Flexcart 48 GVWR Tag<br>Flexcart 44 GVWR Tag | 34407<br>36502 | 1 |

| | Description | ID # | QTY |
|---|---|---|---|
| 4 | AMC Member | 12239 | 1 |
| 5 | FEMA Member | 25347 | 1 |
| 6 | Conspicuity Tape, 18” | 13600 | 13 |
| 7 | Strap Information | 35241 | 2 |

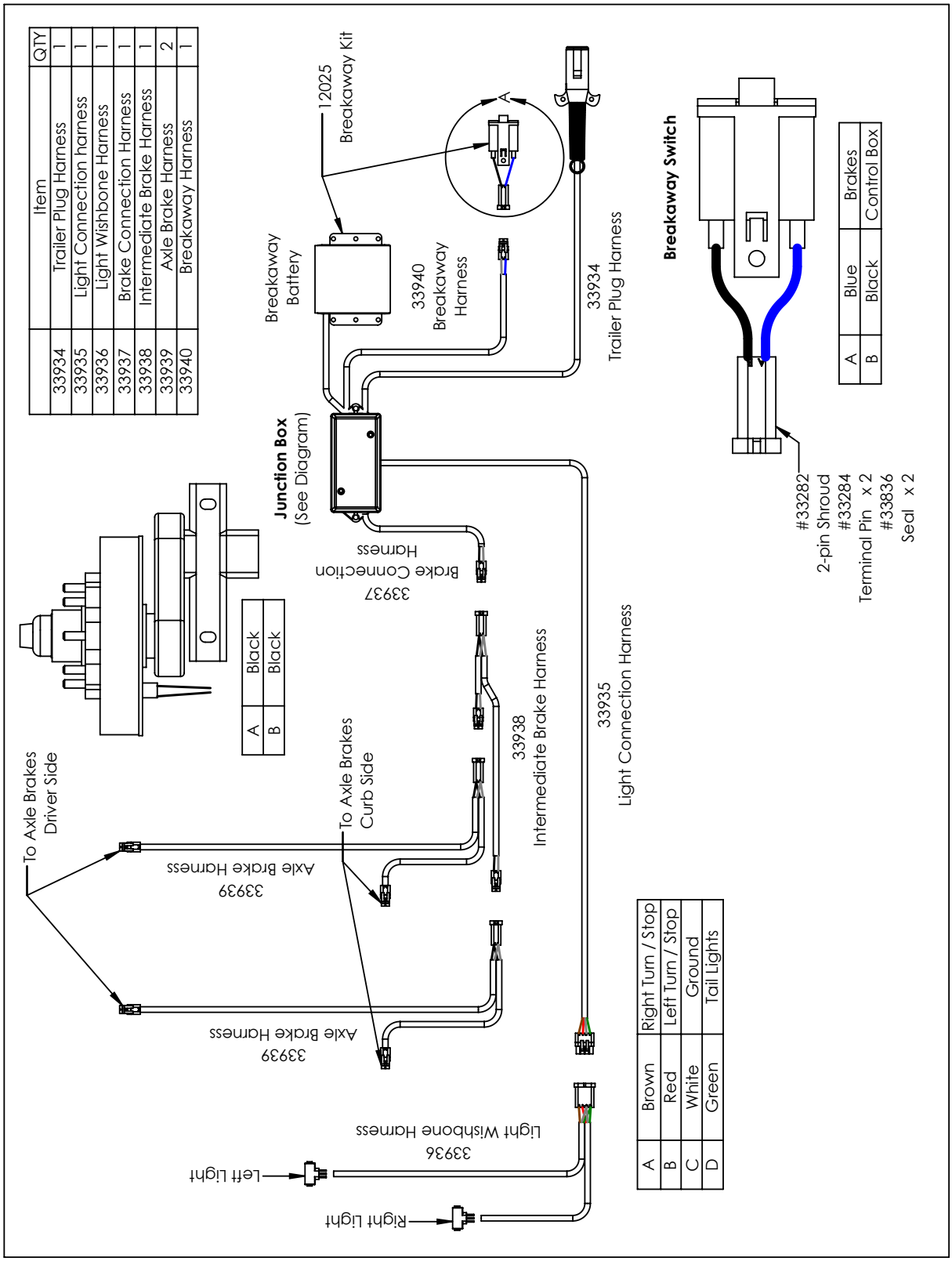
# Decals – Flexcart 48

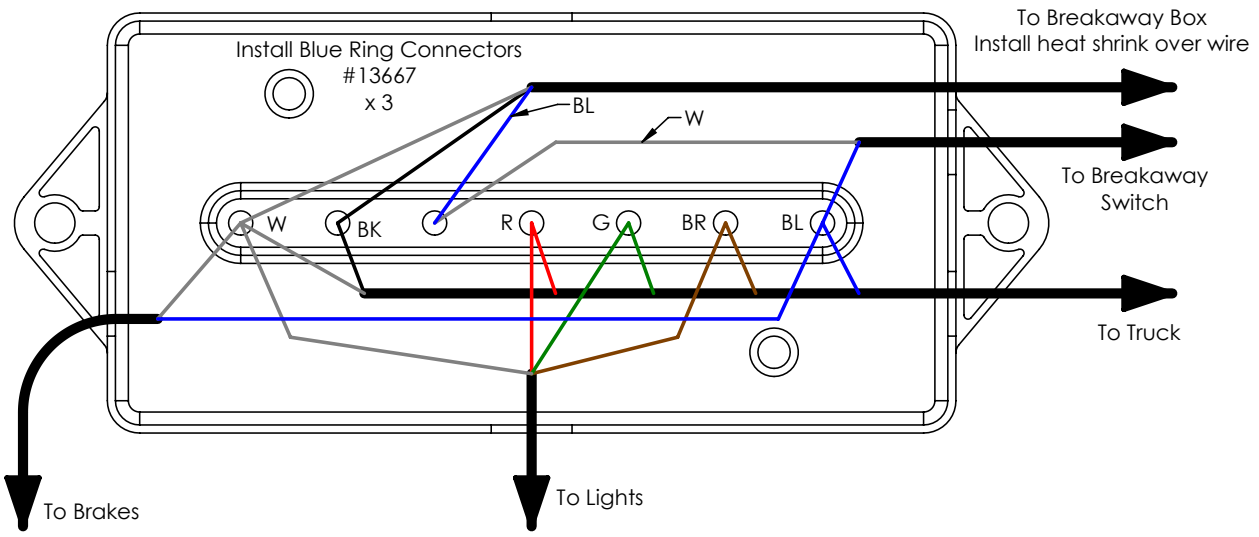


# Decals – Flexcart 44



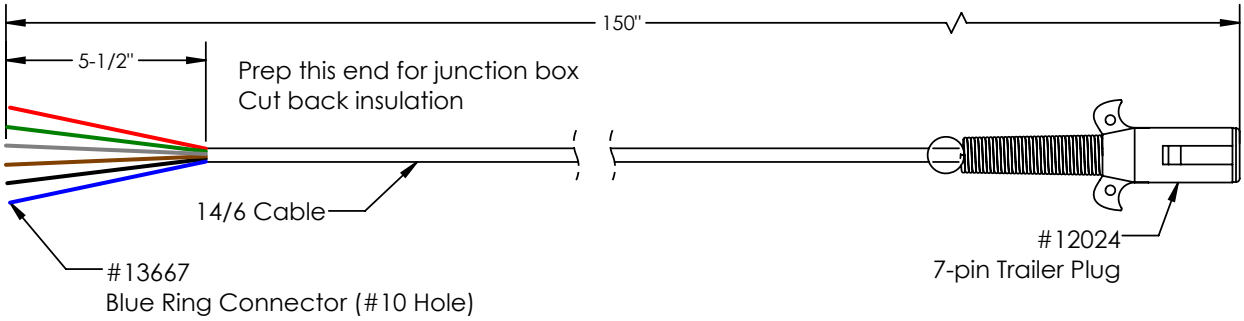
# Electrical Schematic





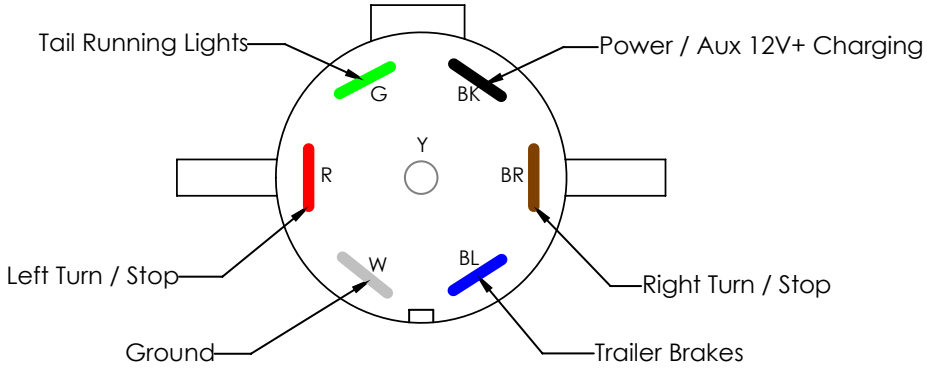

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#33934
Trailer Plug Harness

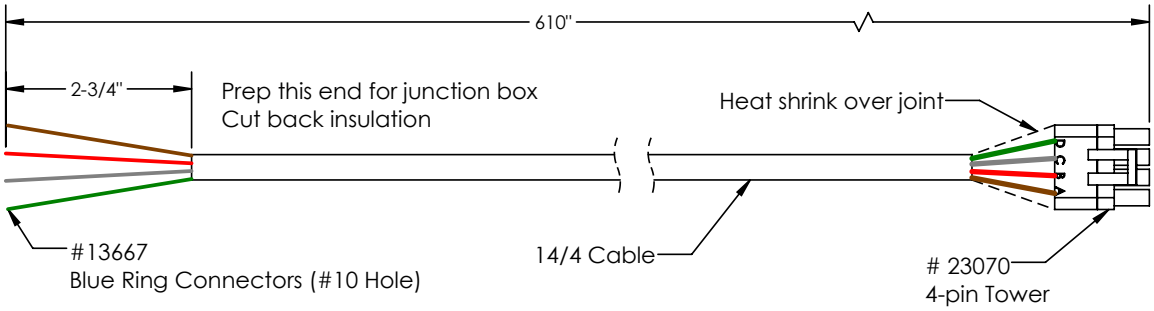



(View looking into back of plug)

| | |
|---|---|
| Yellow | AUX (Not Used) |
| White | Ground |
| Red | Left Turn / Stop |
| Green | Tail Lights |
| Black | +12V Power |
| Blue | Brakes |
| Brown | Right Turn / Stop |



#33935
Light Harness




| | | |
|---|---|---|
| A | Brown | Right Turn / Stop |
| B | Red | Left Turn / Stop |
| C | White | Ground |
| D | Green | Tail Lights |

#33283
Terminal x 4
#33836
Seal x 4

---

#33936
Light Wishbone Harness

#33284
Terminal x 4
#33836
Seal x 4

| | | |
|---|---|---|
| A | Brown | Right Turn / Stop |
| B | Red | Left Turn / Stop |
| C | White | Ground |
| D | Green | Tail Lights |

Left Light

#21422
Pigtail
LEDPA47PB

Heat shrink over joint

W/W
R/R
BK/G

Right Light

#21422
Pigtail
LEDPA47PB

Heat shrink over joint

#33854
4-pin Shroud

W/W
R/BR
BK/G

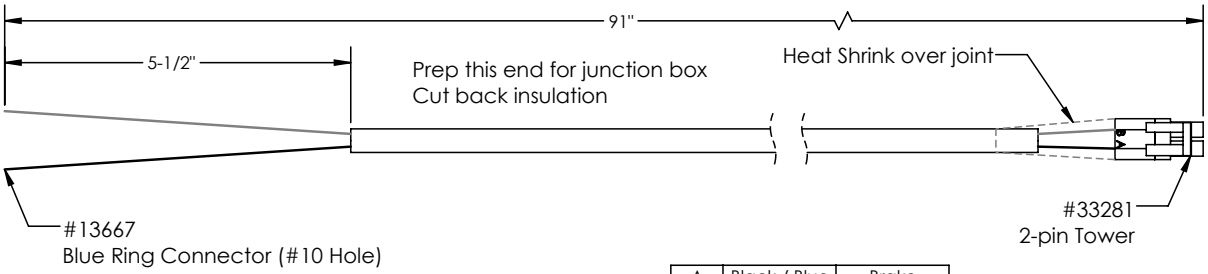
14/3 Cable

18"

53"

---

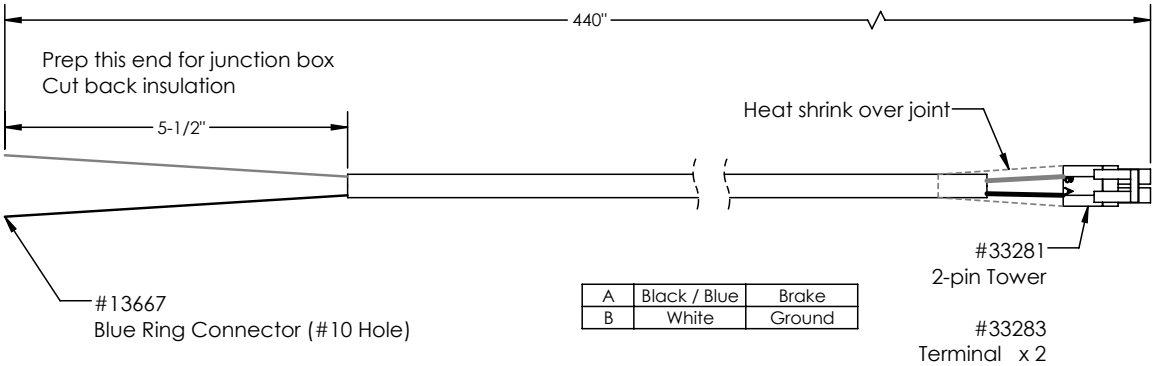
#33940
Breakaway Harness




| | | |
|---|---|---|
| A | Black / Blue | Brake |
| B | White | Ground |

#33283
Terminal x 2
#33836
Seal x 2

#33937
Brake Connection Harness

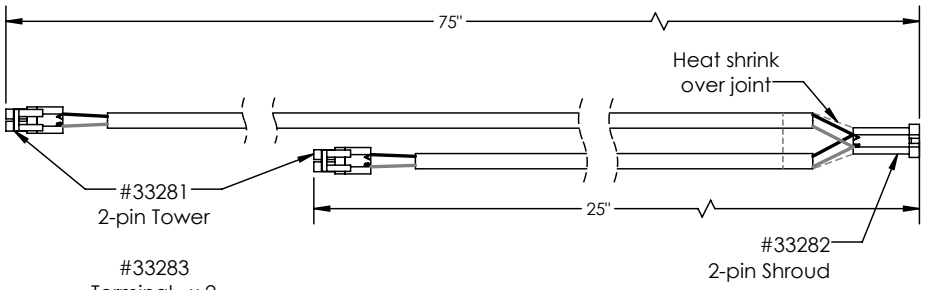



| | | |
|---|---|---|
| A | Black / Blue | Brake |
| B | White | Ground |

#33283
Terminal x 2
#33836
Seal x 2

---

**#33938**
**Intermediate Brake Harness**




| | | |
|---|---|---|
| A | Black | Brake |
| B | White | Ground |

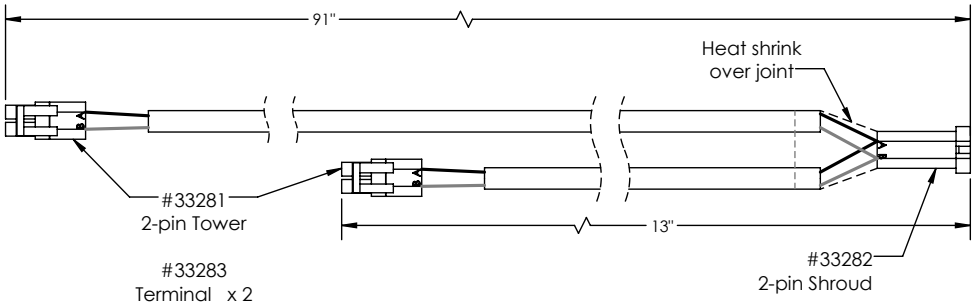
#33283
Terminal x 2
#33836
Seal x 2

#33284
Terminal x 2
#33836
Grommet x 2

**Prep Wire Ends**
**Ship Towers Loose**
**Install 3" Heat Shrink after routing**

---

**#33939**
**Axle Brake Harness**




| | | |
|---|---|---|
| A | Black | Brake |
| B | White | Ground |

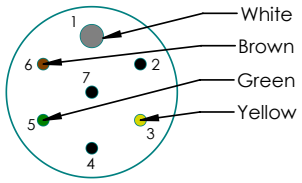
#33283
Terminal x 2
#33836
Seal x 2

#33284
Terminal x 2
#33836
Grommet x 2

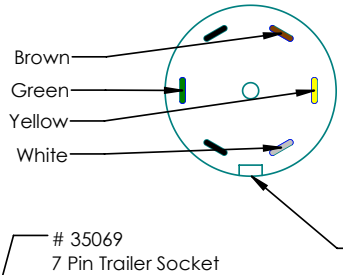
**Prep Wire Ends**
**Ship Towers Loose**
**Install 3" Heat Shrink after routing**

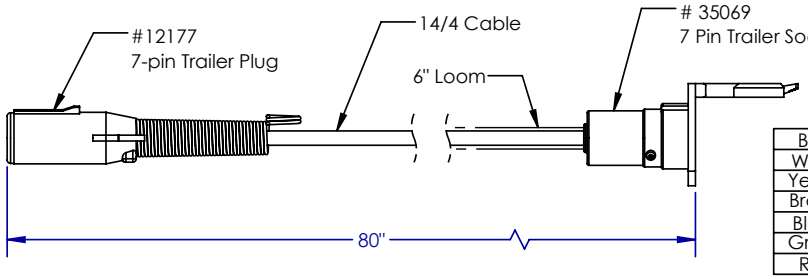
#35054
Hitch Extension Cord

(View looking into the back of plug)




(View looking into the back of the plug)




| | |
|---|---|
| 1 | White |
| 2 | - |
| 3 | Yellow |
| 4 | - |
| 5 | Green |
| 6 | Brown |
| 7 | - |

| | |
|---|---|
| Blue | - |
| White | Ground |
| Yellow | Left Turn / Stop |
| Brown | Tail Lights |
| Black | - |
| Green | Right Turn / Stop |
| Red | - |

# NOTES